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# VELVET GRIP

Disposabile NITRILE GLOVES



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Für weitere Infos kontaktieren  
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## INTRODUCTION CURADEN:

**Curaden AG** ([www.CURADEN.com](http://www.CURADEN.com)) - better health for you - is a public limited company from Switzerland and has been in **existence** for **more than 60 years** (foundation). Our main field of activity is **medical devices (dentists)** and as a result we **would be glad** to cooperate with your company to deliver you premium Nitrile gloves!

## GENERAL INFORMATION:

- **Model:** Nitrile **VELVET GRIP blue** (Premium)
- **Country of Origin:** China
- **Material:** 99,99% pure nitrile
- **Color:** blue (more colors available!)
- **Packaging: GLOVES PACKED FLAT**
  - **Pieces per box:** 100
  - **1 Carton:** 10 boxes (1.000 pcs)
  - **1 pallet:** 120x100cm
    - 1.400 boxes
  - **40 HQ Container**
    - 33.600.500 boxes
- **Sizes:** S, M, L, XL
- **Thickness (material):** min 0.05 mm
- **AQL:** 1.5
- **Dimension (Length x Width):**
  - **Small:** 240 mm x 85 +/- 5mm
  - **Medium:** 240mm x 95 +/- 5mm
  - **Large:** 240mm x 105 +/- 5mm
  - **X-Large:** 240mm x 114 +/- 5mm
- **Features:**
  - **Powder-free:** Yes
  - **Latex-free:** Yes
  - Ambidextrous, textured fingertips
  - Medical grade
  - Non-sterile
- **Storage conditions:** 25C
- **Shelf-life:** 3 years from date of manufacture with the above storage conditions

## CERTIFICATION: (See page 5)

### Manufacturing Accreditation

ISO 9001:2015, ISO 13485:2016

### International Standards

EN 455:1-4; EN 374:1,2,4,5; EN 374-3 (EN 16523-1:2015); EG-Type certification, EN ISO 21420, EN 1186

### Regulation Compliance

CE Marked, FDA 510K

### Declaration of Conformity

EC-REP



## MANUFACTURING ACCREDITATIONS

ISO 9001: 2015



## MANUFACTURING ACCREDITATIONS

### ISO 13485:2016

**Certificate**  
Quality Management System  
EN ISO 13485:2016

Registration No.:  
Organization:

Scope: Design and Development, Manufacture and Distribution of Patient Examination Gloves

The Certification Body of TÜV Rheinland LGA Products GmbH certifies that the organization has established and applies a quality management system for medical devices. Proof has been furnished that the requirements specified in the aforementioned standard are fulfilled. The quality management system is subject to yearly surveillance.

Report No.:  
Effective date: 2021-04-15  
Expiry date: 2024-04-14  
Issue date: 2021-04-13

DAKS  
Deutsche  
Normenorganisation  
DIN 11845-01

TÜV Rheinland LGA Products GmbH  
Tilleystraße 2 · 50433 Köln/Lehr · Germany

**APPROVED BY GGL**

**Certificate**  
Quality Management System  
EN ISO 13485:2016

Registration No.:  
Organization:

The scope of certification also covers the following:

No.	Facility	Scope
/01		Distribution of Patient Examination Gloves
/02		Design and Development, Manufacture of Patient Examination Gloves

Report No.:  
Effective date: 2021-04-15  
Expiry date: 2024-04-14  
Issue date: 2021-04-13

DAKS  
Deutsche  
Normenorganisation  
DIN 11845-01

TÜV Rheinland LGA Products GmbH  
Tilleystraße 2 · 50433 Köln/Lehr · Germany

**APPROVED BY GGL**

**Certificate**  
Quality Management System  
EN ISO 13485:2016

Registration No.:  
Organization:

The scope of certification also covers the following:

/03	Design and Development, Manufacture of Patient Examination Gloves
/04	Design and Development, Manufacture of Patient Examination Gloves

Report No.:  
Effective date: 2021-04-15  
Expiry date: 2024-04-14  
Issue date: 2021-04-13

DAKS  
Deutsche  
Normenorganisation  
DIN 11845-01

TÜV Rheinland LGA Products GmbH  
Tilleystraße 2 · 50433 Köln/Lehr · Germany

**APPROVED BY GGL**

**Business Direct Products**  
Certification Department

TÜV Rheinland LGA Products GmbH  
Tilleystraße 2 · 50433 Köln/Lehr · Germany

Application for:  
Certificate No.:  
Registration: EN ISO 13485:2016

Dear Madam or Sir,  
If correct please find the new certificate [attaching file enclosed](#)  
With effective date of the new certificate, the previous certificate becomes invalid.

Best regards,  
Jing Zhang  
TÜV Rheinland  
Certification body

TÜV Rheinland  
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TÜV Rheinland  
Certification body

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## INTERNATIONAL STANDARDS

### EN 455: 1-4

**Test Report No.**  
dated 20 Oct 2020



ASD Singapore  
For sales  
Inquiry form

**REMARKS:**  
This report is issued solely for the Testing and Certification Registrations of the TUV SUD Group and the General Terms and Conditions of Services of TUV SUD PMS are applicable. In addition, the report is governed by the rules in force within the product.

**SUBJECT:**  
Testing of Gloves submitted by  
on 27 Jul 2020

**TESTED FOR:**

**TEST DATE:**  
22 Jul 2020 to 14 Aug 2020, 20 Oct 2020

**DESCRIPTION OF SAMPLES:**

S/N	Product Description	Colour	Lot No.	Size	Sample received (pieces)	Manufacturer
1	Velvet Disposable Exam Gloves	Blue		S	400	

Lot size as specified by client: 150,000 Pcs 500,000 pieces

**METHOD OF TEST:**

- EN 455-1:2010 Medical gloves for single use Part 1: Requirements and testing for freedom from holes
- EN 455-2:2010 Medical gloves for single use Part 2: Requirements and testing for physical properties
- EN 455-3:2010 Medical glove for single use Part 3: Requirements and testing for biological evaluation Clause 4.4 Freedom from gloves - Clause 4.6 Labeling




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Registered Head Office: TUV SUD Asia Pacific Pte Ltd. 100, Cross Street, #02-01, Singapore 110071

**Test Report No.**  
dated 20 Oct 2020



ASD Singapore

**RESULTS:**

Sample: Nitrile Disposable Exam Gloves, L/F No. Size S

**Table 1: Results for EN 455-1:2010**

Clause	Tests	Requirements	Nb. of non-conformities allowed (pieces)	Number tested (pieces)	Actual no. of non-conformities found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	0	310	0	Passed

**Table 2: Results for EN 455-2:2010 Clause 4.5**

Clause	Tests	Requirements (Metric)	Number tested (pieces)	Results (Median)	Inferred results
4	a) Length (mm)	≥ 200	13	246	Passed
	b) Width (mm)	For Size S: 90 ± 5	11	83	Passed
5	a) Strength at break (N)	For nitrile examination glove: ≥ 6.0	13	7.6	Passed
	b) Force at break after challenge testing (N) 7 days at 70±2°C	For nitrile examination glove: ≥ 6.0	11	7.4	Passed

**Table 3: Results for EN 455-3:2010 Clause 7**

Clause	Tests	Requirements	Results	Inferred results
7	Labeling	Manufacturers shall enter the glove expiry date on the packaging with the date of manufacture in accordance with EN ISO 15223-1:2012 and EN 1481:2009+A1:2012. Date of manufacture is defined as the packaging date.	Observed	Passed



**Test Report No.**  
dated 20 Oct 2020



ASD Singapore

**RESULTS (cont'd):**

Sample: Nitrile Disposable Exam Gloves, L/F No. Size S

**Table 4: Results for EN 455-3:2010 Clause 4.4**

Clause	Tests	Requirements	Results / Remarks	Inferred results
4.4	Freedom from gloves	For powder-free gloves: The total quantity of powder residues shall not exceed 2 mg per glove.	0.52 mg per glove	Passed

**Table 5: Results for EN 455-3:2010 Clause 4.6**

Clause	Tests	Requirements	Results
4.6	Labeling	In addition to the labeling specified in EN 12471:2009+A1:2013 and the optional symbols given in EN ISO 15223-1:2012, the following requirements apply.	
		a) manual gloves containing talc shall not be included on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for talc.	NA
		The labeling shall include the following or equivalent warning statement together with the symbol: (Product) contains natural rubber latex which may cause allergic reactions, including anaphylactic reactions.	NA
		b) the labeling shall include a prominent indication of whether the glove is powder-free or powder.	Comply
		c) sterile powdered gloves shall be labeled with the following or equivalent: CAUTION: Sterile powder shall be removed immediately prior to donning to minimize the risk of airborne latex reactions.	NA
		d) for any medical glove packaging, if used rubber latex (the product labeling shall not include: - any term suggesting relative safety, such as low allergenicity, hypoallergenicity or low pollen; - any unspecified indication of the presence of allergens; - if the manufacturer labels the gloves with the green correct, the process level, measured as specified in 5.3 shall be given.	NA



**Test Report No.**  
dated 20 Oct 2020



ASD Singapore

**REMARKS:**

- Labeling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.

**APPENDIX:**

Yeo Peh Tsing Associate Engineer

Lot 08, Yi Engineer Medical Health Services (NAM)

**Photo 1: Nitrile Disposable Exam Gloves, Lot No. Size S**



**Photo 2: Packaging Artwork for Nitrile Disposable**




## INTERNATIONAL STANDARDS

### EN 455: 1-4

**Test Report No.**  
dated 28 Oct 2020



Please note that this Report is issued under the following terms:

- The report applies to the sample of the specific production/shipment given at the time of its homologation. The results are not valid to indicate or imply that they are applicable to other similar units. In addition, such results may not be used to indicate or imply that TÜV SUD PSE approves, recommends or certifies the manufacturer, supplier or user of such production/shipment or that TÜV SUD PSE in any way guarantees the safe performance of the production/shipment unless otherwise stated in this report. No tests were conducted to determine long-term effects of any (bio)compatibility.
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- The tests carried out by TÜV SUD PSE and this report are subject to IVD/ISO 13485 Client Terms and Conditions of Business and the Testing and Certification Regulations of the TÜV SUD Group.

Expires 01 September 2023




**Test Report No.**  
dated 28 Oct 2020



**SUBJECT:**  
Testing of Gloves submitted by an EU user 2020.

**TESTED FOR:**

**TEST DATE:**  
22 Jul 2020 to 14 Aug 2020, 28 Oct 2020

**DESCRIPTION OF SAMPLES:**

S/N	Product Description	Colour	Lot No.	Size	Sample quantity (pieces)	Manufacturer
1	White Disposable Exam Gloves	White	M	M	400	

Lot size as specified by client: 100,000 to 100,000 gloves

**METHOD OF TEST:**

- EN 455-1:2010 Medical gloves for single use Part 1: Requirements and testing for structures from tables
- EN 455-2:2010 Medical gloves for single use Part 2: Requirements and testing for physical properties
- EN 455-3:2010 Medical glove for single use Part 3: Requirements and testing for biological evaluation
  - Clause 4.4 Powder-free gloves
  - Clause 4.6 Labelling




**Test Report No.**  
dated 28 Oct 2020



**RESULTS**

Sample: White Disposable Exam Gloves.

**Table 1: Results for EN 455-1:2010**

Clause	Test	Requirements	No. of Parameters tested (pieces)	Number failed (pieces)	Actual no. of non-compliant (failed) pieces	Passed results.
4	Friction from latex	Shall not leak	16	310	3	Passed

**Table 2: Results for EN 455-2:2010 Clauses 4.3**


Clause	Test	Requirements (Method)	Number tested (pieces)	Results (Median)	Intended results
4	Dimensions (a) Length (mm)	≥ 240	13	240	Passed
	(b) Width (mm)	For 2000 M 90 x 10	10	93	Passed
	Strength at Force at break (N)	For nitrile non-sterile gloves: ≥ 5.0	15	8.8	Passed
5	(c) Force at break after challenge testing (N) 7 days at 23±0.5°C	For nitrile examination gloves: ≥ 5.0	13	7.1	Passed

**Table 3: Results for EN 455-3:2010 Clause 3**

Clause	Test	Requirements	Results	Intended results.
1	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2013 and EN ISO 15424:2004+A1:2013. Date of manufacture is defined as the packaging date.	Observed	Passed




**Test Report No.**  
dated 28 Oct 2020



**RESULTS**



Sample: White Disposable Exam Gloves, Lot No.

**Table 4: Results for EN 455-3:2010 Clause 4.4**

Clause	Test	Requirements	Results / Remarks	Intended results
4.4	Powder-free gloves	For powder-free gloves, the total quantity of residual powders shall not exceed 2 mg per glove.	1.08 mg per glove	Passed

**Table 5: Results for EN 455-3:2010 Clause 4.6**

Clause	Test	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN ISO 15424:2004+A1:2013 and the relevant symbols given in EN ISO 15223-1:2013, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2013 symbol for latex. The labelling shall include the following or equivalent warning statement together with the symbol: "Products containing natural rubber latex which may cause allergic reactions; industry employment suggested." b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free. c) nitrile examination gloves shall be labelled with the following or equivalent: "CAUTION: Surface powder shall be removed" specifically prior to undertaking operative procedures in order to maintain the risk of allergic disease reactions. d) for any medical glove containing natural rubber latex for product labelling shall not include: - any term suggesting relative safety, such as the statements: "hypoallergenic" or "low protein"; - any unqualified indication of the presence of latex; or e) if the manufacturer labels the gloves with the generic content, the process limit, measured as specified in 2.3.6.40, is given. Intended results: Passed	Comply

## INTERNATIONAL STANDARDS

### EN 455: 1-4

**Test Report No.**  
dated 28 Oct 2020



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- The report applies to the sample of the specific production/shipment given at the time of its homologation. The results are not valid to indicate or imply that they are applicable to other similar units. In addition, such results may not be used to indicate or imply that TÜV SUD PSE approves, recommends or certifies the manufacturer, supplier or user of such production/shipment or that TÜV SUD PSE in any way guarantees the safe performance of the production/shipment unless otherwise stated in this report. No tests were conducted to determine long-term effects of any (bio)compatibility.
- The samples mentioned in this report were submitted by/produced/checked by the Client. TÜV SUD PSE neither assumes, nor is responsible for the accuracy of information on the brand name, model number, origin of manufacture, management or any information reported.
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- The report shall not be reproduced wholly or in parts and no reference shall be made by the Client to TÜV SUD PSE or to the report in results forwarded by TÜV SUD PSE in any advertisement or sales promotion.
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Dated 27 September 2020




**Test Report No.**  
dated 28 Oct 2020



Bitte beachten Sie, dass dieses Zertifikat nur für die homologierte Produktion der IVD/ISO 13485 Client Terms and Conditions of Business und dieses Zertifikat ist nur für die homologierte Produktion der IVD/ISO 13485 Client Terms and Conditions of Business und dieses Zertifikat ist nur für die homologierte Produktion der IVD/ISO 13485 Client Terms and Conditions of Business.

**SUBJECT:**  
Testing of Gloves submitted by an EU user 2020.

**TESTED FOR:**

**TEST DATE:**  
22 Jul 2020 to 14 Aug 2020, 28 Oct 2020

**DESCRIPTION OF SAMPLES:**

S/N	Product Description	Colour	Lot No.	Size	Sample quantity (pieces)	Manufacturer
1	White Disposable Exam Gloves	White	M	M	400	

Lot size as specified by client: 100,000 to 100,000 gloves

**METHOD OF TEST:**

- EN 455-1:2010 Medical gloves for single use Part 1: Requirements and testing for structures from latex
- EN 455-2:2010 Medical gloves for single use Part 2: Requirements and testing for physical properties
- EN 455-3:2010 Medical glove for single use Part 3: Requirements and testing for biological evaluation
  - Clause 4.4 Powder-free gloves
  - Clause 4.6 Labelling




**Test Report No.**  
dated 28 Oct 2020



**RESULTS**

Sample: White Disposable Exam Gloves

**Table 1: Results for EN 455-1:2010**

Clause	Test	Requirements	No. of Parameters tested (pieces)	Number failed (pieces)	Actual no. of non-compliant (failed) pieces	Passed results
4	Friction from latex	Shall not fail	16	316	3	Passed

**Table 2: Results for EN 455-2:2010 Clauses 4.3**


Clause	Test	Requirements (Method)	Number tested (pieces)	Results (Median)	Intended results
4	Dimensions (a) Length (mm)	≥ 240	15	240	Passed
	(b) Width (mm)	For 2000 M 88 x 10	15	93	Passed
	Strength at Force at break (N)	For nitrile non-sterile gloves: ≥ 5.0	15	8.8	Passed
5	(c) Force at break after challenge testing (N) 7 days at 23±0.5°C	For nitrile examination gloves: ≥ 5.0	15	7.1	Passed

**Table 3: Results for EN 455-3:2010 Clause 3**

Clause	Test	Requirements	Results	Intended results
1	Labelling	Manufacturers shall label the glove and/or the packaging with the date of manufacture in accordance with EN ISO 15223-1:2013 and EN ISO 15424:2004+A1:2013. Date of manufacture is defined as the packaging date.	Observed	Passed




**Test Report No.**  
dated 28 Oct 2020



**RESULTS**

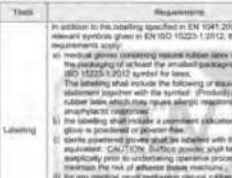

Sample: White Disposable Exam Gloves, Lot No.

**Table 4: Results for EN 455-3:2010 Clause 4.4**

Clause	Test	Requirements	Results / Remarks	Intended results
4.4	Powder-free gloves	For powder-free gloves, the total quantity of residual powders shall not exceed 2 mg per glove.	1.08 mg per glove	Passed

**Table 5: Results for EN 455-3:2010 Clause 4.6**

Clause	Test	Requirements	Results
4.6	Labelling	In addition to the labelling specified in EN ISO 15424:2004+A1:2013 and the relevant symbols given in EN ISO 15223-1:2013, the following requirements apply: a) medical gloves containing natural rubber latex shall be labelled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2013 symbol for latex. The labelling shall include the following or equivalent warning statement together with the symbol: "Product contains natural rubber latex which may cause allergic reactions; industry employment suggested." b) the labelling shall include a prominent indication of whether the glove is powdered or powder-free. c) nitrile examination gloves shall be labelled with the following or equivalent: "CAUTION: Surface powder; shall be removed" specifically prior to undertaking operative procedures in order to maintain the risk of allergic disease reactions. d) for any medical glove containing natural rubber latex for product labelling shall not include: - any term suggesting relative safety, such as the statements: "hypoallergenic" or "low protein"; - any unqualified indication of the presence of latex; or e) if the manufacturer labels the gloves with the generic content, the process limit, measured as specified in 5.2.3.040, is given. Intended results: Passed	NA NA Comply NA NA Passed



## INTERNATIONAL STANDARDS

### EN 455:1-4

**Test Report No.**  
dated 20 Oct 2020



**RESULTS (cont'd)**  
Sample: Nitrile Disposable Exam Gloves, Lot No.

**Table 6: Results for EN 455-2:2013 Clause 4.4**

Clause	Tests	Requirements	Results / Remarks	Interim Results
4.4	Powder-free gloves	For powder-free gloves, the total quantity of powder residues shall not exceed 0.1 mg per glove.	0.08 mg per glove	Passed

**Table 8: Results for EN 455-3:2013 Clause 4.6**

Clause	Tests	Requirements	Results
4.6	Labeling	In addition to the labeling specified in EN ISO 13998-4:2013 and the relevant standards given in EN ISO 15223-1:2012, the following requirements apply: a) medical gloves containing natural rubber latex shall be labeled on the packaging of at least the smallest packaging unit with the EN ISO 15223-1:2012 symbol for latex. The labeling shall include the following or equivalent warning statement together with the symbol: (Product) contains natural rubber latex which may cause allergic reactions including anaphylaxis to latex. b) The labeling shall include a statement indicating whether the glove is powder-free or powder-free. c) sterile powdered gloves shall be labeled with the following or equivalent: "CAUTION: Surface powder shall be removed sterily prior to undertaking operative procedures in order to minimize the risk of allergic disease reactions." d) for any reusable powder-free rubber gloves the product labeling shall not include: - any text regarding re-use safety (such as one-way, hydrophobicity or the gloves), - any unqualified indication of the presence of chlorine, e) if the manufacturer labels the gloves with the product content, the product unit, measured as specified in 5.1 shall be given.	Passed



**Test Report No.**  
dated 20 Oct 2020



**REMARKS:**

- Labeling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.

Pro Peh Kang Associate Engineer  
 Eng Chyi Engineer  
 Medical Health Services (MMS)

**APPENDIX:**



Photo 1: Nitrile Disposable Exam Gloves, Lot No. Blue



Photo 2: Packaging Artwork for Nitrile Disposable Exam Gloves, Lot No.



**Test Report No.**  
dated 20 Oct 2020



**Please note that this Report is issued under the following terms:**

- This report applies to the sample of the specific product/glove given at the time of its submission. The results are not valid to other samples that may be submitted at other times. In addition, such results may not be used to release or stop the TUV SUD PSE approval, requirements or evidence the manufacturer, supplier or user of such product/glove, or stop TUV SUD PSE in any way, regardless the size performance of the product/glove. Unless otherwise stated in this report, no tests were conducted to determine long-term effects of using the specific product/glove.
- The complete responsibility of this report shall remain with the manufacturer or the client. TUV SUD PSE assumes no responsibility for the accuracy of information on its label name, model number, size of production, origin or any other information supplied.
- Nothing in this report shall be interpreted to mean that TUV SUD PSE has verified or ascertained any requirement or made any other finding as a party or before that may be found on the sample.
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- Unless otherwise stated, this has been carried out by TUV SUD PSE Pte Ltd, No. 1 Science Park Drive, Singapore 119221.
- The tests carried out by TUV SUD PSE and this report are subject to TUV SUD PSE's General Terms and Conditions of Business and the Testing and Certification Regulations of the TUV SUD Group.

Effective 11 September 2020




**Test Report No.**  
dated 20 Oct 2020



**NOTE:** This report is issued subject to the Testing and Certification Regulations of the TUV SUD Group and the General Terms and Conditions of Business of TUV SUD PSE Pte Ltd. In addition, this report is governed by the Intellectual Property Rights.

**SUBJECT:**  
Testing of Gloves submitted by client on 27 Jul 2020.

**TESTED FOR:**

**TEST DATE:**  
22 Jul 2020 to 14 Aug 2020; 20 Oct 2020

**DESCRIPTION OF SAMPLES:**

SN	Product Description	Color	Lot No.	Size	Sample received (Quantity)	Manufacturer
1	Nitrile Disposable Exam Gloves	Blue	NA	401	401	

Lot size as specified by client: 130,000 to 500,000 pieces.

**METHOD OF TEST:**

- EN 455-1:2010 Assestle gloves for single use  
Part 1: Requirements and testing for treatment from latex
- EN 455-2:2013 Medical gloves for single use  
Part 2: Requirements and testing for physical properties
- EN 455-3:2013 Medical glove for single use  
Part 3: Requirements and testing for biological evaluation
  - Clause 4.4 Powder-free gloves
  - Clause 4.6 Labeling






## INTERNATIONAL STANDARDS

### EN 455:1-4

**Test Report No.**  
dated 20 Oct 2020

**RESULTS**

Sample: Nitrile Disposable Exam Glove, Lot No. X1

**Table 1: Results for EN 455:1:2012**

Clause	Tests	Requirements	No. of non-complies allowed (pieces)	Number tested (pieces)	Actual no. of non-complies found (pieces)	Inferred results
4	Freedom from holes	Shall not leak	10	315	2	Passed

**Table 2: Results for EN 455:2:2013 Clauses 4-6**

Clause	Tests	Requirements (Method)	Number tested (pieces)	Results (Meets)	Inferred results
4	a) Length (mm)	4.340	55	248	Passed
		b) Width (mm)	For size M: 8.5 to 9.5	114	
5	a) Tensile strength at break (N)	For nitrile examination gloves: 8.0	53	8.8	Passed
		b) Tensile strength at break after challenge (N) 7 days at 120% TC	8.0	7.0	

**Table 3: Results for EN 455:3:2013 Clause 7**

Clause	Tests	Requirements	Results	Inferred results
7	Labelling	Manufacturers shall ensure the glove inside the packaging with the date of manufacture in accordance with EN ISO 15224-1:2017 and EN ISO 20014:2013. Date of manufacture is defined as the packaging date.	Observed	Passed



**Test Report No.**  
dated 20 Oct 2020

**REMARKS (cont'd):**

Sample: Nitrile Disposable Exam Glove, Lot No. X1

**Table 4: Results for EN 455:3:2013 Clause 8.1**

Clause	Tests	Requirements	Results (Remarks)	Inferred results
8.1	Protein-free gloves	For powder-free gloves: The total quantity of protein residues shall not exceed 2 mg per glove	0.61 mg per glove	Passed

**Table 5: Results for EN 455:3:2013 Clause 8.2**

Clause	Tests	Requirements	Results	
8.2	Labelling	In addition to the labelling specified in EN ISO 20014:2013 and the relevant symbols given in EN ISO 15225-1:2012, the following requirements apply:	Inferred results	
		a) The nitrile glove containing natural rubber latex shall be indicated on the packaging or at least the sealed packaging with the EN ISO 15225-1:2012 symbol for latex.		NA
		b) The labelling shall include the following or equivalent warning information together with the symbol: (Products) contain latex rubber latex which may cause allergic reactions, including anaphylactic responses		NA
		c) The labelling shall include a prominent indication of whether the glove is powdered or powder-free		Comply
		d) Specific powdered glove label be labelled with the following in maximum CAUTION: Surface powder may be removed especially prior to undertaking operative procedures in order to minimize the risk of adverse tissue reactions		NA
		e) For any nitrile glove containing natural rubber latex the product labelling shall not include: <ul style="list-style-type: none"> <li>- any false suggestive relative safety, such as low temperature, hypoallergenicity or skin protectant</li> <li>- any ambiguous indication of the presence of allergen</li> </ul>		NA
f) If the manufacturer labels the gloves with the protein content, the protein limit, measured as specified in 8.1 shall be given.	NA			



**Test Report No.**  
dated 20 Oct 2020

**REMARKS:**

- Labelling requirements are assessed based on submitted packaging artwork by client on 20 Oct 2020.
- NA: Not applicable for the submitted sample.

**APPENDIX:**

Photo 1: Nitrile Disposable Exam Glove, Lot No. X1

Photo 2: Packaging Artwork for Nitrile Disposable Exam Glove, Lot No. X1



**Test Report No.**  
dated 20 Oct 2020

Please note that this Report is issued under the following terms:

- This report applies to the specific health professional's product as the object of its investigation. This report will not be used to indicate or imply that they are suitable for other uses. In addition, such results may not be used to indicate or imply that TUV SUD PSE approves, recommends or endorses the manufacturer, supplier or user of said product(s) or that TUV SUD PSE is any way guaranteeing the safe performance of the product(s). Unless otherwise stated in this report, no item was produced to determine long-term effects of using the specific product(s).
- The samples considered in this report were submitted to the Client by TUV SUD PSE. Further samples are recommended, for the accuracy of information on the stated items, include samples, origin of production, composition or any alternative material.
- Nothing in this report shall be construed to mean that TUV SUD PSE has verified or determined any statement or made from specific testing activities to follow the use or test of the sample.
- This report will not be reproduced, stored in a retrieval system or otherwise disseminated to the Client by TUV SUD PSE or to the report of health professionals in any other form or by any other means.
- Unless otherwise stated, the tests were carried out in TUV SUD PSE (TU) Ltd, Schwanen Drive, Singapore 110271.
- The work carried out by TUV SUD PSE and the user acknowledged by TUV SUD PSE (TU) Ltd and the Client of the Terms and Conditions of Business and the Testing and Certification Regulations apply to this Report.

Revised 11 September 2021



## INTERNATIONAL STANDARDS

EN 374 1,5

Prüfbericht-Nr.: Test Report No.: <b>23.07.2019</b>	Auftrags-Nr.: Order No.: <b>14.05.2019</b>	Seite 1 von 24 Page 1 of 24
Kunden-Referenz-Nr.: Client Reference No.: <b>N/A</b>	Auftragsdatum: Order date: <b>14.05.2019</b>	
<b>Auftraggeber:</b> Client:	<b>Prüfgegenstand:</b> Test item:	<b>Benennung / Typ-Nr.:</b> Identification / Type No.: <b>Nitrilhandschuhe</b> Name gloves
<b>Prüfgegenstand:</b> Test item: <b>Schutzhandschuhe / Protective gloves</b>		<b>Aufrage-Inhalt:</b> Order content: <b>Produktkennzeichnung PSA Kategorie III / Produkt surrappelle TTC category III</b>
		<b>Prüfgrundlage:</b> Test specification: <b>EN ISO 374-1:2016 + A1:2018</b>
		<b>Warnhinweisdatum:</b> Date of recall: <b>22.05.2019</b>
<b>Prüfmeister-Nr.:</b> Test sample No.: <b>31.07.2019 - 10.07.2019</b>		
<b>Ort der Prüfung:</b> Place of testing: <b>TÜV Rheinland LGA Products GmbH</b>		
<b>Prüflaboratorium:</b> Testing laboratory: <b>Prüfung / Prüfung: TÜV Rheinland LGA Products GmbH</b>		
<b>Prüfergebnis:</b> Test result: <b>Pass</b>		

**Prüfbericht-Nr.:** Seite 2 von 24  
**Test Report No.:** Page 2 of 24

**Liste der verwendeten Prüfmittel**  
**List of used test equipment**

Prüfmittel Test equipment	Prüfmittel-Nr. / ID-Nr. Equipment No. / ID-No.	Nächste Kalibrierung Next calibration
siehe Anlage zu diesem Prüfbericht see attachment to this test report		

**Prüfbericht-Nr.:** Seite 3 von 24  
**Test Report No.:** Page 3 of 24

**Produktbeschreibung**  
**Product description**

1	Produktkategorie Product details	S-Finger-Handschuh S finger glove
2	Artikel / Modell Article / Model	Nitrilhandschuhe Nitrile gloves
3	Größe / Länge Size / Length	S (XS), M (T,S), L (S, L), XL (S)
4	Leistungsebenen Performance levels	Chemikalien: NaOH 40% Type / Type C
5	Verwendete Materialien Used materials	Nitril Farbe blau ± 0.05 mm Nitrile colour blue ± 0.05 mm
6	Chargenr. Charge no.	—
7	Bemerkungen Notes	Vorherfassende Verwendung wurde betrachtet. Zuzusetz liegen für diese Produkte weitere Schutzklassifizierungsfähren an, nicht als ein einzelnes Produktkennzeichen bekannt. / Forseeable use was considered. Currently neither a safeguard clause procedure has been invoked nor is an increase in appendix known for this / these product(s)
8	Zusätzliche Dokumente / Prüfberichte Further applicable documents / test reports	1) Prüfbericht Permeation / Test report permeation (19.07.2019) TÜV Rheinland LGA 2) Prüfbericht Permeation, Degradation / Test report permeation, degradation (10.06.2017) TÜV Rheinland LGA 3) Prüfbericht / Test report (09.01.2019) TÜV Rheinland LGA

**Prüfbericht-Nr.:** Seite 4 von 24  
**Test Report No.:** Page 4 of 24

Bezieh.	EN ISO 374-1:2016 + A1:2018	Messgrößen - Bemerkungen	Bewertung															
Bezie.	Abforderungen - Prüfungen / Requirements - Tests	Messung method - Remarks	Evaluation															
	Der Originaltext wird nur ausgenommen wieder gegeben. Details sind dem Original-Dokument zu entnehmen. <i>The original text is reproduced only in part. For details, see referred to the original document.</i>																	
	Schutzhandschuhe gegen gefährliche Chemikalien und Mikroorganismen <i>Protective gloves against dangerous chemicals and micro-organisms</i>																	
1	Anwendungsbereich Scope																	
2	Normative Verweisungen Normative references																	
3	Begriffe Terms and definitions																	
4	Prüfverfahren Sampling																	
5	Leistungsanforderung Performance requirements																	
5.1	Allgemeine Anforderungen General requirements																	
	Schutzhandschuhe gegen gefährliche Chemikalien müssen die Anforderungen in EN 420:2006, Abschnitt 4, Absatz 5 und Absatz 7, erfüllen <i>Protective gloves against dangerous chemicals must comply with the requirements given in EN 420:2006, Clause 4, Clause 5 and Clause 7.</i>																	
EN 420	Gewaltungsgründe und Herausforderungen - Generell <i>Stress reasons and challenges - General</i>																	
4.1																		
	<ul style="list-style-type: none"> <li>Bei normalen Tätigkeiten Schutz auf den hochmoglichen Leistungsebenen</li> <li>minimale Zeit zum Ein/Ausziehen</li> <li>gesamte Leistung nicht wesentlich herabgesetzt durch Hitzte</li> <li>in foreseeable conditions of use, protection at highest possible level</li> <li>minimal time for put on/take off</li> <li>overall not significantly decreased by stress</li> </ul>		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>P3</td> <td>gegeben</td> <td>1</td> </tr> <tr> <td>P4</td> <td>gegeben</td> <td>1</td> </tr> <tr> <td>P5</td> <td>gegeben</td> <td>1</td> </tr> <tr> <td>P6</td> <td>gegeben</td> <td>1</td> </tr> <tr> <td>P7</td> <td>gegeben</td> <td>1</td> </tr> </table>	P3	gegeben	1	P4	gegeben	1	P5	gegeben	1	P6	gegeben	1	P7	gegeben	1
P3	gegeben	1																
P4	gegeben	1																
P5	gegeben	1																
P6	gegeben	1																
P7	gegeben	1																
EN 420	Widerstand des Handschuhmaterials gegen Wasserundurchdringung <i>Resistance of glove material to water penetration</i>																	
4.2																		
	<ul style="list-style-type: none"> <li>Widerstand, muss die Widerstand des Handschuhmaterials gegen Wasserundurchdringung nach folgenden Prüfverfahren geprüft werden:               <ul style="list-style-type: none"> <li>- Leaktrenndruck nach EN 344-1</li> <li>- Textil-Dehnspanne nach EN 20811</li> </ul> </li> <li>Provided, the gloves materials where resistance to water penetration have to tested according follow test methods</li> <li>water gloves according to EN 344-1</li> <li>tearle products according to EN 20811</li> </ul>																	

## INTERNATIONAL STANDARDS

### EN 374 1,5

Produkt  
Products

TÜVRheinland®

Prüfbericht-Nr.: Seite 3 von 24  
Test Report No. Page 3 of 24

Abzucht Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measurement results - Remarks	Bewertung Evaluation
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EN 420: Umhüllbarkeit von Schutzhandschuhen  
enclosability of protective gloves

EN 420: 4.3: Allgemeines  
General

4.3.1: kein Detachment Schutz ohne gesundheitliche Schädigung  
alle enthaltenen Substanzen, die bekannt sind, Allergien zu verursachen, sind angegeben  
protection at use without harm to user  
all substances contained which are known to cause allergies are named

73 gegeben  
given

8  
P  
F  
NA  
NT

4.3.2: kein Pflanzstoff  
no plant stuff

> 30 mg/kg  
nach I (according to ISO 70009(E))

8  
P  
F  
NA  
NT

EN 420: 4.3.2: Bestimmung des pH-Wertes  
Determination of pH-value

Der pH-Wert für Handschuhe muss größer als 3,5 und kleiner als 9,5 sein.  
The pH value for all gloves shall be greater than 3,5 and less than 9,5.

73  
Innenhand  
Palm

pH-Wert  
pH-value

8,5  
8,5

8  
P  
F  
NA  
NT

EN 420: 4.3.3: Bestimmung des Chrom(VI)-Gehaltes  
Determination of Chromium (VI) content

Der Chrom(VI)-Gehalt von Handschuhen, die Leder enthalten, darf bei der Bestimmung nach dem Prüfverfahren nach EN ISO 17075:2007 3,0 mg/kg nicht überschreiten. Einmal der Handschuh verschiedene Arten von Leder, muss jede Leder Art, unabhängig davon, ob sie mit der Haut in Berührung kommt oder nicht, separat geprüft werden und die jeweiligen Anforderungen erfüllen.  
The quantity of Chromium (VI) in gloves containing leather shall not exceed 3,0 mg/kg when determined according to the test method described in EN ISO 17075:2007. If the glove includes different types of leather, whether in contact with the skin or not, each leather type shall be tested separately and comply with the above requirements.

8  
P  
F  
NA  
NT

Produkt  
Products

TÜVRheinland®

Prüfbericht-Nr.: Seite 6 von 24  
Test Report No. Page 6 of 24

Abzucht Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measurement results - Remarks	Bewertung Evaluation
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EN 420: Bestimmung des Protein-Gehaltes  
Determination of extractable protein content

4.3.4: Schutzhandschuhe aus feinelektischem Nitril müssen hinsichtlich ihres extrahierbaren Proteingehalts die in EN ISO 18523-1 festgelegten Anforderungen erfüllen. Filtermethode, Lowry-Fluorimetry oder gering wie vernünftigerweise praktikabel (ALARP).  
Natural rubber gloves shall be subjected to requirements stated in EN ISO 18523-1 on extractable protein content natural rubber does Lowry test method as far as reasonably practicable (ALARP).

8  
P  
F  
NA  
NT

EN 420: 4.4: Reinigung  
Cleaning

Solten Reinigungsanweisungen angegeben sind, sind die in den spezifischen Normen aufgeführten relevanten Füllungen an den Handschuhen durchzuführen, bevor und nachdem sie die höchsten empfohlenen Anzahl von Reinigungen unterzogen worden sind. Die Leistungsstufen dürfen durch die empfohlene Anzahl der Reinigungen nicht negativ beeinflusst werden.  
If care instructions are provided, the relevant tests of the specific standards shall be performed on the gloves before and after they have been subjected to the maximum recommended number of cleaning cycles. The areas of performance shall not be negatively affected throughout the recommended number of cycles.

8  
P  
F  
NA  
NT

EN 420: 4.5: Elektrolytische Eigenschaften  
Electrolytic properties

wenn erforderlich: If required:  
Der Prüfbericht muss in den Herstellerinformationen angegeben werden zusammen mit den Informationen nach 7.3.11. Es dürfen keine Prüfprogramme für elektrolytische Eigenschaften verwendet werden.  
The test report shall be reported in the information supplied to the manufacturer accompanied by the information stated in 7.3.11. Electrolytic properties shall not be used for this property.

8  
P  
F  
NA  
NT

Produkt  
Products

TÜVRheinland®

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Test Report No. Page 7 of 24

Abzucht Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measurement results - Remarks	Bewertung Evaluation
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EN 420: 5: Komfort und Leistungsfähigkeit  
Comfort and efficiency

EN 420: 5.1: Größen  
Sizing

EN 420: 5.1.2: Größen und Maße der Handschuhe  
Sizes and measurements of glove

Hand-Größe Hand size	Handumfang Hand circumference	Handlänge Hand length	Mindestlänge Minimum length	Mindestlänge Minimum length	Größe Size	Handschuhslänge Glove length	P F NA NT
8	182	186	200	200	S	253	
9	175	171	190	190	M	248	
10	203	192	240	240	L	261	
11	229	204	260	260	XL	261	
12	244	204	260	260	XXL	261	
13	278	219	270	270	3XL	261	

EN 420: 5.1.8: Handschuhe für besondere Anwendungen  
Gloves for special applications

Es kein strahlend, Zerst. passiv (keine Angabe in der Gebrauchsanleitung)  
It for special purpose (already stated in instruction for use)

8  
P  
F  
NA  
NT

EN 420: 5.2: Beweglichkeit  
Flexibility

Tab. 4: Leistungsfähigkeit  
Performance

Leistungsfähigkeit Performance	geplanter Durchmesser des Öffnungs intend diameter of per- for-	Prüfzeit, per: 3 min.	P F NA NT
1	11	11	
2	11	11	
3	11	11	
4	11	11	
5	11	11	

Produkt  
Products

TÜVRheinland®

Prüfbericht-Nr.: Seite 8 von 24  
Test Report No. Page 8 of 24

Abzucht Clause	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen Measurement results - Remarks	Bewertung Evaluation
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EN 420: 5.3: Permeationsdurchlässigkeit (WVD) und Wasserdampfdurchlässigkeit (WVA)  
Water vapour transmission (WVT) and Water vapour absorption (WVA)

schon durchführbar: müssen Schutzkleidung verwenden  
already practicable: must use protective clothing

WVD: < 5 mg/(cm<sup>2</sup>h)  
WVA: < 5 mg/(cm<sup>2</sup>h)

Wenn die Schutzkleidung eine Wasserdampfdurchlässigkeit von weniger als 0,5 mg/(cm<sup>2</sup>h) hat, ist die Verwendung von Handschuhen mit einer Wasserdampfdurchlässigkeit von weniger als 0,5 mg/(cm<sup>2</sup>h) zulässig.  
If the protective clothing has a water vapour transmission of less than 0,5 mg/(cm<sup>2</sup>h), the use of gloves with a water vapour transmission of less than 0,5 mg/(cm<sup>2</sup>h) is permitted.

EN 420: 5.3.2: Permeation  
Permeation

Schutzkleidung dürfen bei der Prüfung nach EN 374-2:2014, 7.2 und 7.3, nicht undicht werden.  
Protective gloves shall not leak when tested according to EN 374-2:2014, 7.2 and 7.3.

EN 374-1: 4.3: Bemerkungen  
Remarks

Das Luft-Lack-Verfahren ist nicht für alle Handschuhe geeignet. Beispielweise können die Teile empfindlicher Handschuhe zu stark aufquellen sein, während andere Teile derselben Handschuhe nur schwach aufquellen können. Wenn sich die Luft-Lack-Prüfung als unpraktisch erweist, muss eine andere Prüfung auf Penetration von Wasser durchgeführt werden.  
The air leak procedure is not suitable for all gloves. For example parts of some gloves may be overinflated while other parts of the same gloves can only be partially inflated. If the air leak test is proved unsuitable, then only the water penetration test is carried out.  
For both methods slumped tests within the area of 40 mm from the edge of the liquid proof area.




## INTERNATIONAL STANDARDS

### EN 374 1,5

Produkt: **TÜVRheinland®**

Prüfbericht-Nr.: Seite 6 von 24  
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Abzatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung										
Clause	Requirements - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation										
7	Durchführung Procedure												
7.1	Allgemeines General	keine Risse, Entfärbung und Lichter vorhanden / no tears, rips and marks are present	P F NA NT										
7.2	Luft-Leck-Prüfung Air leakage	Größe: keine no leakage Luft-Leck-Prüfung air leakage keine no leakage Luft-Leck-Prüfung air leakage	P F NA NT										
Tab. 1	<table border="1"> <thead> <tr> <th>Nennweite der Handschuhöffnung (nach Angaben des Herstellers in mm) Nominal glove flexion at mm As provided by the manufacturer</th> <th>Luftdruck (kPa) Air pressure (kPa)</th> </tr> </thead> <tbody> <tr> <td>e &lt; 0,3</td> <td>0,0</td> </tr> <tr> <td>0,3 &lt; e &lt; 0,5</td> <td>2,0</td> </tr> <tr> <td>0,5 &lt; e &lt; 1,0</td> <td>5,0</td> </tr> <tr> <td>e &gt; 1,0</td> <td>8,0</td> </tr> </tbody> </table>	Nennweite der Handschuhöffnung (nach Angaben des Herstellers in mm) Nominal glove flexion at mm As provided by the manufacturer	Luftdruck (kPa) Air pressure (kPa)	e < 0,3	0,0	0,3 < e < 0,5	2,0	0,5 < e < 1,0	5,0	e > 1,0	8,0	Verminderter Luftdruck / air pressure used: 0,5 kPa	
Nennweite der Handschuhöffnung (nach Angaben des Herstellers in mm) Nominal glove flexion at mm As provided by the manufacturer	Luftdruck (kPa) Air pressure (kPa)												
e < 0,3	0,0												
0,3 < e < 0,5	2,0												
0,5 < e < 1,0	5,0												
e > 1,0	8,0												



Produkt: **TÜVRheinland®**

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Abzatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung
Clause	Requirements - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation
7.3	Wasser-Leck-Prüfung Water leak test	Größe: keine no leakage Luft-Leck-Prüfung air leakage keine no leakage Luft-Leck-Prüfung air leakage	P F NA NT
5.3	Degradation Degradation	Die Degradation (DR) ist nach EN 374-4 für jede Chemikalie, die in der Kennzeichnung angegeben und in der Benutzerinformation aufgeführt wird, zu bestimmen. Für eine Handschuh, der länger als 400 min ist, muss die zu dem geringsten Permeationskoeffizienten gehörende Degradation bestimmt angegeben werden. The degradation (DR) shall be determined according to EN 374-4 for each chemical claimed in the marking and reported in the user instructions. For the glove longer than 400 min, the degradation corresponding to the lowest permeation results shall at least be reported.	
EN 374-4	Teil 4: Bestimmung des Widerstandes gegen Degradation durch Chemikalien Part 4: Determination of resistance to degradation by chemicals		
4	Prüfgegenstand Test specimen	Der Widerstand eines Werkstoffes für Schnittwunden gegen Degradation durch eine lösliche Chemikalie wird bestimmt, indem die Veränderung der Durchdrichtheitsrate des Werkstoffes für Handschuhe nach ständigem Kontakt der Außenfläche mit der benutzungsrelevanten Prüfchemikalie gemessen wird. Die Prüfung gilt für Handschuhe aus natürlichen oder synthetischen Polymeren. Stoffliche Handschuhe können verbrauchbare Messergebnisse liefern. The resistance of a protective glove material to degradation by a liquid chemical is determined, measuring the puncture resistance change of the glove material after a continuous contact of the external surface with the challenge test chemical. The test is applicable to gloves made of natural or synthetic polymer. Latex gloves may produce suitable measurement results.	



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Abzatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung												
Clause	Requirements - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation												
5	Prüfverfahren für die Prüfung der Durchdrichtheitsrate Test methods: Puncture resistance test														
5.3.4	Darstellung der Ergebnisse Expression of results	<table border="1"> <thead> <tr> <th>P2 Chemikalie / chemical Reinheit / purity</th> <th>NaOH 40%</th> </tr> </thead> <tbody> <tr> <td>DR1</td> <td>-2,0</td> </tr> <tr> <td>DR2</td> <td>-11,0</td> </tr> <tr> <td>DR3</td> <td>11,0</td> </tr> <tr> <td>DR</td> <td>-4,3</td> </tr> <tr> <td>SD</td> <td>14,0</td> </tr> </tbody> </table>	P2 Chemikalie / chemical Reinheit / purity	NaOH 40%	DR1	-2,0	DR2	-11,0	DR3	11,0	DR	-4,3	SD	14,0	DE = -4%
P2 Chemikalie / chemical Reinheit / purity	NaOH 40%														
DR1	-2,0														
DR2	-11,0														
DR3	11,0														
DR	-4,3														
SD	14,0														
	Die Degradation ist für jeden der drei Handschuhprüfproben gegen jede spezifische Chemikalie oder jedes Chemikaliengemisch zu bestimmen. The degradation of the specimens against each specific chemical or chemical mixture shall be determined.														
	Die Degradation des Prüfmaterials durch die beanspruchende Chemikalie ist zu ermitteln. The degradation of the test material by the challenging chemical shall be determined.														
	Die Standardabweichung (SD) der Degradation der drei Handschuhe ist zu bestimmen. The standard deviation (SD) of the degradation for the three gloves shall be determined.														
	Veränderungen wie Aufquellen, Schrumpfen, Vergrößerung, Verkleinerung, Erweichung, Schwellenbildung, Aufhebung, Farbveränderung / Ausbleichen, Delaminieren sind anzugeben. Changes such as swelling, shrinking, enlargement, reduction, softening, skin sloughing, colour change, bleeding, delamination shall be related and described for information.														



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Abzatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung																																																								
Clause	Requirements - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation																																																								
5.4	Permeation Permeation																																																										
5.4.1	Allgemeines General	Für den Handschuh, der länger als 400 min ist, und bei dem die Handinnenfläche und die Stülpe unterschiedliche Leistungsstufen erreichen, muss für jede Chemikalie die geringere Leistungsstufe in der Kennzeichnung angegeben werden. Alle Ergebnisse sollen in der Benutzerinformation angegeben sein. Jede Kombination von Schnittwundenprüfchemikalie ist nach Tabelle 1 zu klassifizieren, wobei die in EN 10523-1:2015, 5.5.1.1 oder 5.5.1.3 angegebene Ergebnisse für die normalisierte Durchdrichtheitsrate anzugeben sind. For the glove longer than 400 min, where the palm and cuff achieve different performance levels, the lowest performance level shall be claimed in the marking for each chemical. All the results should be reported in the user instructions. Each combination of puncture glove test chemical shall be classified according to Table 1, using the results as given in EN 10523-1:2015, 5.5.1.1 or 5.5.1.3 for the normalized breakthrough rate.																																																									
5.4.2	Typ A: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Typ A: The permeation performance shall be at least level 2 against a minimum of <u>two</u> test chemicals listed in Table 2.																																																										
5.4.3	Typ B: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens <u>drei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Typ B: The permeation performance shall be at least level 2 against minimum of <u>three</u> test chemicals listed in Table 2.																																																										
5.4.4	Typ C: Die Permeationsleistung muss mindestens Stufe 1 gegen wenigstens <u>zwei</u> Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind. Typ C: The permeation performance shall be at least level 1 against minimum of <u>two</u> test chemicals listed in Table 2.																																																										
Tab. 2	<table border="1"> <thead> <tr> <th>Verwechslerte Code Letter</th> <th>Prüfchemikalie / Chemical</th> <th>CSERN CAD Number</th> </tr> </thead> <tbody> <tr> <td>A</td> <td>Methanol / Methanol</td> <td>07-04-1</td> </tr> <tr> <td>B</td> <td>Aceton / Acetone</td> <td>07-04-1</td> </tr> <tr> <td>C</td> <td>Aceton / Acetonnitril</td> <td>07-04-1</td> </tr> <tr> <td>D</td> <td>Dimethylformamid / Dimethylformamide</td> <td>07-04-1</td> </tr> <tr> <td>E</td> <td>Konzentriertes Ethylen-Diamin / Concentrated ethylenediamine</td> <td>07-04-1</td> </tr> <tr> <td>F</td> <td>Toluol / Toluene</td> <td>07-04-1</td> </tr> <tr> <td>G</td> <td>Diethylether / Diethyl ether</td> <td>07-04-1</td> </tr> <tr> <td>H</td> <td>Tetrahydrofuran / Tetrahydrofuran</td> <td>07-04-1</td> </tr> <tr> <td>I</td> <td>Äthylacetat / Ethyl acetate</td> <td>07-04-1</td> </tr> <tr> <td>J</td> <td>Nitrobenzol / Nitrobenzene</td> <td>07-04-1</td> </tr> <tr> <td>K</td> <td>Nitroethanol 60 % / Nitroethanol 60%</td> <td>07-04-1</td> </tr> <tr> <td>L</td> <td>Schwefelsäure 36 % / Sulfuric acid 36%</td> <td>07-04-1</td> </tr> <tr> <td>M</td> <td>Schwefelsäure 60 % / Sulfuric acid 60%</td> <td>07-04-1</td> </tr> <tr> <td>N</td> <td>Essigsäure 30 % / Acetic acid 30%</td> <td>07-04-1</td> </tr> <tr> <td>O</td> <td>Essigsäure 60 % / Acetic acid 60%</td> <td>07-04-1</td> </tr> <tr> <td>P</td> <td>Phosphorsäure 20 % / Phosphoric acid 20%</td> <td>07-04-1</td> </tr> <tr> <td>Q</td> <td>Phosphorsäure 40 % / Phosphoric acid 40%</td> <td>07-04-1</td> </tr> <tr> <td>R</td> <td>Formaldehyd 37 % / Formaldehyde 37%</td> <td>07-04-1</td> </tr> </tbody> </table>	Verwechslerte Code Letter	Prüfchemikalie / Chemical	CSERN CAD Number	A	Methanol / Methanol	07-04-1	B	Aceton / Acetone	07-04-1	C	Aceton / Acetonnitril	07-04-1	D	Dimethylformamid / Dimethylformamide	07-04-1	E	Konzentriertes Ethylen-Diamin / Concentrated ethylenediamine	07-04-1	F	Toluol / Toluene	07-04-1	G	Diethylether / Diethyl ether	07-04-1	H	Tetrahydrofuran / Tetrahydrofuran	07-04-1	I	Äthylacetat / Ethyl acetate	07-04-1	J	Nitrobenzol / Nitrobenzene	07-04-1	K	Nitroethanol 60 % / Nitroethanol 60%	07-04-1	L	Schwefelsäure 36 % / Sulfuric acid 36%	07-04-1	M	Schwefelsäure 60 % / Sulfuric acid 60%	07-04-1	N	Essigsäure 30 % / Acetic acid 30%	07-04-1	O	Essigsäure 60 % / Acetic acid 60%	07-04-1	P	Phosphorsäure 20 % / Phosphoric acid 20%	07-04-1	Q	Phosphorsäure 40 % / Phosphoric acid 40%	07-04-1	R	Formaldehyd 37 % / Formaldehyde 37%	07-04-1	
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## INTERNATIONAL STANDARDS

### EN 374 1,5

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Abz:	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung																																			
Clause	Anforderungen - Forderungen / Requirements - Tests	Measurement results - Remarks	Evaluation																																			
<p><b>Leistungsdaten gegen Penetration</b> Performance performance level</p>																																						
Tab. 1	Gemessene Durchdringung / Measured breakthrough time (min)	Schutzklasse / Penetration performance level	7,2																																			
	> 30	Klasse 1 (class 1)	Prüfdurchdringung / Measured breakthrough time (min) > 400 Level 6 Typ type C																																			
	> 30	Klasse 1 (class 2)																																				
	> 120	Klasse 2 (class 2)																																				
	> 120	Klasse 3 (class 3)																																				
	> 240	Klasse 4 (class 4)																																				
> 480	Klasse 5 (class 5)																																					
<p>Die Prüfkriterien (matrix) sind in Tabelle 2 der Liste der Prüfkriterien in Tabelle 2 getrennt werden. Abhängig von der Anwendung der Handschuhe können andere Prüfkriterien verwendet werden. The test criteria shall be taken from the list of test criteria in Table 2. Other test criteria could be used depending on the application of the gloves.</p>																																						
<p><b>5.5 Anforderungen an Handschuh-Typen A, B und C</b> Requirements for gloves types A, B and C</p> <p>Anforderungen an verschiedene Schutztypen von Handschuhen Requirements for different protection types of gloves</p> <table border="1"> <tr> <th></th> <th>5.1</th> <th>5.2</th> <th>5.3</th> <th>5.4</th> <th>5.5</th> <th>5.6</th> </tr> <tr> <td>Tab. 1 / Type A</td> <td>X</td> <td></td> <td>X</td> <td></td> <td></td> <td></td> </tr> <tr> <td>Tab. 2 / Type B</td> <td></td> <td>X</td> <td></td> <td>X</td> <td></td> <td></td> </tr> <tr> <td>Tab. 3 / Type C</td> <td></td> <td></td> <td>X</td> <td></td> <td>X</td> <td>X</td> </tr> <tr> <td>X = erforderlich / required</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>					5.1	5.2	5.3	5.4	5.5	5.6	Tab. 1 / Type A	X		X				Tab. 2 / Type B		X		X			Tab. 3 / Type C			X		X	X	X = erforderlich / required						
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<p><b>EN ISO 374-1</b> Teil 5: Terminologie und Leistungsanforderungen für Risiken durch Mikroorganismen Part 5: Terminology and performance requirements for micro-organisms risk</p>																																						
<p><b>5 Leistungsanforderungen</b> Performance requirements</p>																																						
<p><b>5.1 Allgemeine Anforderungen</b> General requirements</p> <p>Schutzhandschuhe gegen Mikroorganismen sollen die EN 420:2009 Absatz 4, Abs. 5 und Abs. 7 entsprechen. Protective gloves against micro-organisms shall comply with the requirements given in EN 420:2009, Clause 4, Clause 5 and Clause 7.</p>																																						



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Abz:	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung																				
Clause	Anforderungen - Forderungen / Requirements - Tests	Measurement results - Remarks	Evaluation																				
<p><b>5.2 Penetration</b> Penetration</p> <p>Schutzhandschuhe gegen Viren, Bakterien und Pilze sollen bei der Prüfung nach EN 374-1:2016, 7.2 und 7.3 nicht unzulässig werden. Protective gloves against virus, bacteria and fungi shall not fail when tested according to EN 374-1:2016, 7.2 and 7.3.</p>																							
<p><b>5.3 Schutz vor Viren</b> Protection against viruses</p> <p>Schutzhandschuhe gegen Viren sind nach ISO 10604 Verfahren B zu testen und dürfen im Testfeld keinen nachweisbaren Transient (<math>\leq 10^2</math> IU/ml) des Phages (T7a, Bacteriophage) aufweisen. Protective gloves against virus shall be tested according to ISO 10604 Procedure B and shall exhibit no detectable transients (<math>\leq 10^2</math> IU/ml) of the Ph-617a bacteriophage in the assay (B).</p>																							
<p><b>5.4 Anforderungen an verschiedene Schutztypen von Handschuhen</b> Requirements for different protection types of gloves</p> <p>Die Anforderungen sind in der Tabelle 1 aufgeführt. The requirements are mentioned in the Table 1</p> <table border="1"> <tr> <th></th> <th>5.1</th> <th>5.2</th> <th>5.3</th> </tr> <tr> <td>Tab. 1</td> <td>X</td> <td>X</td> <td>X</td> </tr> <tr> <td>Handschuh gegen Bakterien und Pilze Glove protecting against bacteria and fungi</td> <td>X</td> <td>X</td> <td>X</td> </tr> <tr> <td>Handschuh gegen Viren, Bakterien und Pilze Glove protecting against virus, bacteria and fungi</td> <td>X</td> <td>X</td> <td>X</td> </tr> <tr> <td>X = erforderlich / required</td> <td></td> <td></td> <td></td> </tr> </table>					5.1	5.2	5.3	Tab. 1	X	X	X	Handschuh gegen Bakterien und Pilze Glove protecting against bacteria and fungi	X	X	X	Handschuh gegen Viren, Bakterien und Pilze Glove protecting against virus, bacteria and fungi	X	X	X	X = erforderlich / required			
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<p><b>6 Kennzeichnung</b> Marking</p> <p>Die Kennzeichnung von Schutzhandschuhen gegen gefährliche Chemikalien muss mit der Anforderung an Schutzhandschuhe in EN 420 und mit folgenden Punkten übereinstimmen. All information shall be precise and comprehensive and provided at least in the official language of the country of destination.</p>																							



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Clause	Anforderungen - Forderungen / Requirements - Tests	Measurement results - Remarks	Evaluation
<p><b>EN 420 Kennzeichnung und Informationen - Allgemeines</b> Marking and Information - General</p>			
<p><b>7.1 Allgemeines</b> General</p> <p>Alle Informationen müssen präzise und umfassend sein und sind mindestens in der (oder) offiziellen Sprache(n) des Bestimmungsortes anzugeben. All details have to be precise and in official language of country of destination.</p>			
<p><b>EN 420 Kennzeichnung</b> Marking</p>			
<p><b>7.2.1</b></p> <p>Jeder Schutzhandschuh muss mit folgenden Angaben gekennzeichnet sein: - Name, Handelsname oder andere Erkennungsmerkmale des Herstellers (oder seines Repräsentanten) - Handschuhbezeichnung (Handschuhsymbol oder Code, der dem Anwender die eindeutige Identifizierung des Produkts ermöglicht) das Hersteller oder bevollmächtigter Repräsentant erlaubt) - Datum der Kennzeichnung - Kennzeichnung mit Verfallsdatum - das Piktogramm mit der Nummer der Form und die Leistungsdaten</p> <p>Each protective glove shall be marked with the following information: - Name, trade mark or other means of identification of manufacturer or his authorized representative - Class designation (commercial name or code allowing the user to identify easily the product within the manufacturer's/authorized Representative's range) - Date designation - Marking with date of obsolescence - Pictogram with number of standard and performance level</p>			
<p>gegeben, in Englisch given, in English</p>			
<p>gegeben, in Englisch given, in English</p>			
<p>gegeben, in Englisch given, in English</p>			
<p>gegeben, in Englisch given, in English</p>			



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<p><b>6 Kennzeichnung</b> Marking permission</p>			
<p><b>6.1 Kennzeichnung von Handschuhen des Typ A</b> Marking of Type A gloves</p>			
<p><b>Bild / Fig. 2</b></p> <p>Für Schutzhandschuhe, die die in 5.5 angegebenen Typ-A-Anforderungen erfüllen, ist das Piktogramm in Bild 2 mit Verweisung auf diesen Teil von ISO 374-1 zu verwenden. Die entsprechenden Chemikalien müssen durch ihre Kennbuchstaben identifiziert werden, die unterhalb des Piktogramms angegeben werden müssen, wie in Bild 2 dargestellt. Werden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsdaten in der Benutzeranleitung zur Verfügung gestellt werden. For protective gloves complying with the Type A requirements stated in 5.5, the pictograms in Figure 2 shall be used with reference to this part of ISO 374-1. The relevant chemicals shall be identified by their code letter which shall be marked under the pictogram as shown in Figure 2. If other chemicals not listed in the list have been tested, information about the performance level shall be provided in the user instructions.</p>			
<p><b>6.2 Kennzeichnung von Handschuhen des Typ B</b> Marking of Type B gloves</p>			
<p><b>Bild / Fig. 3</b></p> <p>Für Schutzhandschuhe, die die in 5.5 angegebenen Typ-B-Anforderungen erfüllen, ist das Piktogramm in Bild 3 mit Verweisung auf diesen Teil von ISO 374-1 zu verwenden. Die relevanten Chemikalien müssen durch ihre Kennbuchstaben identifiziert werden, die unterhalb des Piktogramms angegeben werden müssen, wie in Bild 3 dargestellt. Werden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsdaten in der Benutzeranleitung zur Verfügung gestellt werden. For protective gloves complying with the Type B requirements stated in 5.5, the pictograms in Figure 3 shall be used with reference to this part of ISO 374-1. The relevant chemicals shall be identified by their code letter which shall be marked under the pictogram as shown in Figure 3. If other chemicals not listed in the list have been tested, information about the performance level shall be provided in the user instructions.</p>			



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measurement results - Remarks	Evaluation
<b>8.3</b>	<b>Kennzeichnung von Handschuhen des Typs C</b> <b>Marking of Type C gloves</b>		
<b>8.3.1</b>	<b>Fig 4</b> Für Schutzhandschuhe, die die in 3.5.2 angegebenen Typ-C-Anforderungen erfüllen, ist das Programm in Bild 4 mit Verzeichnung der Angabe zu ihrer Leistungsstufe zu verwenden. Die geforderte Chemikalie muss in den Gebrauchsanweisungen mit Angabe zu ihrer Leistungsstufe angegeben werden. Werden weitere Chemikalien geprüft, die nicht in der Liste angegeben sind, müssen die Informationen über die Leistungsstufen in der Benutzeranleitung zur Verfügung gestellt werden. For protective gloves complying with the type C requirements listed in 3.5.2, the program in Figure 4 shall be used and the reference to the test of ISO 374-1.	P3 gegeben P3 P NR, NT	P P NR NT
EN 374-5	<b>Kennzeichnung von Handschuhen</b> <b>Marking of protective gloves</b>		
<b>8.3.2</b>	Kennzeichnung von Handschuhen, die vor Bakterien und Pilzen schützen <b>Marking of gloves protecting against bacteria and fungi</b> Schutzhandschuhe der Typ C-Mikroorganismen schützen, müssen den Anforderungen der EN 420:2009 Absatz 4, 5 und 7 entsprechen. Sie dürfen keine Beschränkung bei der Prüfung auf Wasser-Leak und Luft-Leak gemäß EN 374-2:2011 aufweisen. Protective gloves against micro-organism risks shall comply with the requirements given in EN 420:2009, Clause 4, Clause 5 and Clause 7. Protective gloves against micro-organisms and fungi shall not fail when tested according to EN 374-2:2014 7.2 Air leak test with 73 kPa water leak test.	P3 gegeben P3 P NR, NT	P P NR NT

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measurement results - Remarks	Evaluation
<b>8.3</b>	<b>Kennzeichnung von Handschuhen, die vor Viren, Bakterien und Pilzen schützen</b> <b>Marking of gloves protecting against viruses, bacteria and fungi</b> Schutzhandschuhe die vor Viren schützen, müssen den Anforderungen nach EN 13453:2 entgegengesetzt und dürfen gemäß ISO 19854 Verfahren B kein nachweisbarer Transfer (<1 PFU/ml) des Phi-X174-Bakteriophagen bei der Tite-Untersuchung aufweisen. Protective gloves against viral have to comply with the requirements of EN 2744:2,2 and shall comply with ISO 19854 Procedure B and shall exhibit no detectable transfer (<1 PFU/ml) of the Phi-X174 bacteriophage in the assay file.		
<b>7</b>	<b>Information des Herstellers</b> <b>Information supplied by the manufacturer</b> Die Informationen des Herstellers müssen in Übereinstimmung mit den Anforderungen an die Informationen stehen, die in EN 420 festgelegt sind. Sie müssen außerdem die Ergebnisse von 5.2, 5.3, 5.4 enthalten. Die Liste sämtlicher Chemikalien, auf die die Schutzhandschuhe geprüft wurden und die Leistungsstufen, die bei der Performanceprüfung erreicht wurden. The information supplied by the manufacturer shall be in accordance with the requirements for information as shown in EN 420. It shall also include the result of 5.2, 5.3 & 5.4. The list of all the chemicals to which the protective gloves have been tested and the performance levels obtained in permeation testing.	P3 gegeben P3 P NR, NT	P P NR NT

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measurement results - Remarks	Evaluation
<b>EN 420</b>	<b>Kennzeichnung der Verpackung</b> <b>Marking of packaging</b> Jede einzelne Verpackungseinheit, welche dem Handschuh unmittelbar enthält, muss eindeutig mit den nachfolgenden Angaben gekennzeichnet sein: - Name und volle Anschrift des Herstellers oder seines autorisierten Repräsentanten - Ortsbezeichnung - Kennzeichnung mit Verfallsdatum - Hinweis, wo die Informationen des Herstellers zu erhalten ist - bei mehreren Handschuhen der Hinweis „für die minimale Dosiszeit“ ist - das Programm mit der Nummer des Namens und die Leistungsstufe. Each packaging unit which immediately contains the gloves shall be clearly marked with the following: - Name, trade mark or other means of identification of manufacturer or the authorized representative - Glue designation (as described) name of code allowing the user to identify clearly the product within the manufacturer's/authorized representative's range) - Size designation - Marking with date of obsolescence - Note where the information of the manufacturer is to obtain - For single glove note "Only for minimal risk" etc. - Pictogram with number of standard and performance tests.	P3 gegeben P3 P NR, NT	P P NR NT
<b>EN 420</b>	<b>Verfallsdatum</b> <b>Date of obsolescence</b> Tatsächlich die Gebrauchsanweisung eines Handschuhs durch Abzug deutlich benachrichtigt sein, die die Leistungsstufen werden innerhalb eines Jahres um eine oder mehrere Leistungsstufen reduziert, ist das Verfallsdatum auf dem Handschuh und der Verpackung anzugeben. If the protective performance of the glove can be significantly affected by aging, i.e. one or more performance levels are reduced within a year after glove production and before use, a date of obsolescence shall be indicated on gloves and packaging.	P3 gegeben P3 P NR, NT	P P NR NT

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measurement results - Remarks	Evaluation
<b>EN 420</b>	<b>Information des Herstellers - Allgemeines</b> <b>Information supplied by the manufacturer - General</b> Folgende Mindestinformationen müssen beauftrag werden: - Name und volle Anschrift des Herstellers oder seines autorisierten Repräsentanten - Artikelbezeichnung, Code oder ID - Informationen über verfügbare Größen - Hinweis auf die relevanten Europäischen Normen, das gültige Programm und Leistungsstufen - falls relevant, Verfallsdatum bzw. Information zur Haltbarkeit - Informationen, wenn der Schutz nur für Teile der PSA gewährleistet ist - mögliche Probleme - Gebrauchsanweisung auch beim Gebrauch mit anderen PSA - Die Liste möglicher Substanzen, die in dem Handschuh enthalten sind, und sekundäre Stoffe, die übertragen werden können. - Pflegeanweisung oder entsprechende Einlaufungen - Hinweis für die Lagerung - Art der geeigneten Transportverpackung, sofern erforderlich - Namen und die Adresse der Prüfstelle und/oder der Prüfkooperationspartner Weiterhin sind grundlegende Erklärungen beizufügen, um das Verständnis der wichtigsten Leistungsstufen zu unterstützen. Die Normen, auf die sie sich beziehen, sind anzugeben.	P3 gegeben P3 P NR, NT	P P NR NT
<b>EN 420</b>	<b>Information des Herstellers - Allgemeine</b> <b>Information supplied by the manufacturer - General</b> Folgende Mindestinformationen müssen beauftrag werden: - Name und volle Anschrift des Herstellers oder seines autorisierten Repräsentanten - Artikelbezeichnung, Code oder ID - Informationen über verfügbare Größen - Hinweis auf die relevanten Europäischen Normen, das gültige Programm und Leistungsstufen - falls relevant, Verfallsdatum bzw. Information zur Haltbarkeit - Informationen, wenn der Schutz nur für Teile der PSA gewährleistet ist - mögliche Probleme - Gebrauchsanweisung auch beim Gebrauch mit anderen PSA - Die Liste möglicher Substanzen, die in dem Handschuh enthalten sind, und sekundäre Stoffe, die übertragen werden können. - Pflegeanweisung oder entsprechende Einlaufungen - Hinweis für die Lagerung - Art der geeigneten Transportverpackung, sofern erforderlich - Namen und die Adresse der Prüfstelle und/oder der Prüfkooperationspartner Weiterhin sind grundlegende Erklärungen beizufügen, um das Verständnis der wichtigsten Leistungsstufen zu unterstützen. Die Normen, auf die sie sich beziehen, sind anzugeben.	P3 gegeben P3 P NR, NT	P P NR NT

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7.3



## INTERNATIONAL STANDARDS

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	
	The following minimum information shall be supplied - Name and full address of manufacturer or his authorized representative			
	- Glove designation			
	- Information on available size range	given		
	- Reference to the relevant specific European standard, paragraph with performance level	given		
	- If the expected shelf life of the gloves is reduced by aging, the expiration date have to be added or information regarding shelf life	given 3 years		
	- If protection is only given for part of gloves, information have to be added	not		
	- possible problems	given		
	- instruction for use for gloves and also for use with combination of other PPE	NA		
	- A list of the substances contained in the glove which are known to cause allergies	NA		
	- care symbols or explanations	not		
	- storage instructions	given		
	- Type of packaging suitable for transport, if relevant	given		
	- Name and address of the testing laboratory and/or its number	given or not		
	Furthermore, a basic explanation shall be given to assist comprehension of the relevant performance levels, and the standard(s) to which they refer shall be included	given		



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Abkürz.	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung	
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	
EN 374-1	Folgende Warnhinweise müssen in der Betriebsanleitung festgelegt werden: „Diese Information macht keine Angaben zur tatsächlichen Schutzdauer am Arbeitsplatz und zur Unterschreitung von Grenzwerten und reinen Chemikalien“	gegeben	P F NA NT	
	„Der Widerstand gegen Chemikalien wurde unter Laborbedingungen an Proben beurteilt. Die heutigen von der Handhabungsfähigkeit ermittelten wurden ausgenommen in der Fall, bei dem der Handschuh 400 mm oder länger ist - in diesem Fall sind ebenfalls die Stöße geteilt und bezieht sich ausschließlich auf die getesteten Chemikalien. Es kann anders sein, wenn die Chemikalie in einem Chemisch verarbeiteten wird.“	gegeben		
	„Es wird eine Überprüfung empfohlen, ob die Handschuhe für die vorgesehene Verwendung geeignet sind, da die Bedingungen am Arbeitsplatz in Abhängigkeit von Temperatur, Arbeit und Degradation von denen der Typprüfung abweichen können.“	gegeben		
	Münden Schutzhandschuhe bereits verwendet, können sie aufgrund von Veränderungen ihrer physikalischen Eigenschaften geringeren Widerstand gegen gefährliche Chemikalien bieten. Durch die Belastung mit Chemikalien verursachtes Degradation Bewegungen, Faltzeichen, Rißbildung usw. kann die tatsächliche Anwendungsdauer wesentlich reduziert werden. Bei aggressiven Chemikalien kann die Degradation der wichtigste Faktor sein, der bei der Auswahl von geeigneten Chemikalien beständigen Handschuhen zu berücksichtigen ist.“	gegeben		
	Vor der Anwendung sind die Handschuhe auf jegliche Fehler oder Mängel zu überprüfen.“	gegeben		
	Bei Handschuhen, die mehrfach verwendet werden können, muss der Hersteller die relevanten Anleitungen für die Dekontamination angeben, so keine Information zur Dekontamination vorhanden, sind die Handschuhe nur für die einmalige Verwendung vorgesehen und folgende Warnhinweise auf jeder Innenseite festzulegen: „Für die einmalige Verwendung bestimmt“	NA		



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	
	Following information shall be added in user instructions - the results of Penetration, Degradation, Permeation - the list of all the chemicals to which the protective gloves have been tested - the performance levels obtained in permeation testing	given		
	The following warnings shall be added in the user instructions: - This information does not reflect the actual duration of protection in the workplace and the differentiation between industries and pure chemical	given		
	- The chemical resistance has been assessed under laboratory conditions from samples taken from the palm only checked in cases where the glove is equal to or over 400 mm - where the cuff is tested later and relate only to the chemical tested. It can be different if the chemical is used in a mixture.	given		
	- It is recommended to check that the gloves are suitable for the intended use because the conditions at the workplace may differ from the type test depending on temperature, abrasion and degradation.	given		
	- When used, protective gloves may provide less resistance to the dangerous chemical due to changes in physical properties. Movements, snagging, rubbing, degradation caused by the chemical contact etc. may reduce the actual use time significantly. For corrosive chemicals, degradation can be the most important factor to consider in selection of chemical resistant gloves.	given		
	- Before usage, inspect the gloves for any defect or imperfections.	given		
	For reusable gloves, the manufacturer shall provide the relevant instructions for decontamination. If there is no information about decontamination, then it is intended for single use only and the following warning shall be added: "For single use only."	NA		



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation	
EN ISO 374-5	Schutzhandschuhe, die gegenwärtig sind, sind zu gegen Mikroorganismen zu testen und den Anforderungen von 5.4 entsprechen, ist dies in der Informationsblätter anzugeben	not	P F NA NT	
	Die folgende Warnung sollte festgelegt werden: „Diese Information wird die tatsächliche Leistung an Arbeitsplätzen nicht widerspiegeln. Die Penetration wurde unter Laborbedingungen bewertet und bezieht sich nur auf die getesteten Proben.“	gegeben		
	Falls nicht gegen Viren geprüft: „Nicht gegen Viren getestet“	gegeben		
	For protective gloves that are marked offering protection against microorganisms and complying with the requirements in 5.4, this shall be stated in the user instructions.	gegeben		
	The following warning shall be added that this information does not reflect the actual performance in the workplace. „The permeation resistance has been assessed under laboratory conditions and relates only to the tested specimen.“	gegeben		
	If not tested against viruses, the following warning shall be added: "Not tested against viruses"	gegeben		





## INTERNATIONAL STANDARDS

### EN 374 1,5

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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		
	The following minimum information shall be supplied - Name and full address of manufacturer or his authorized representative				
	- Glove designation				
	- Information on available size range	given			
	- Reference to the relevant specific European standard, paragraph with performance level	given			
	- If the expected shelf life of the gloves is reduced by aging, the expiration date have to be added or information regarding shelf life	given 3 years			
	- If protection is only given for part of gloves, information have to be added	not			
	- possible problems	given			
	- instruction for use for gloves and also for use with combination of other PPE	NA			
	- A list of the substances contained in the glove which are known to cause allergies	NA			
	- care symbols or explanations	not			
	- storage instructions	given			
	- Type of packaging suitable for transport, if relevant	given			
	- Name and address of the testing laboratory and/or its number	given or not			
	Furthermore, a basic explanation shall be given to assist comprehension of the relevant performance levels, and the standard(s) to which they refer shall be included	given			



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Ansatz	EN ISO 374-1:2016 + A1:2018	Messergebnisse - Bemerkungen	Bewertung		
Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		
EN 374-1	Folgende Informationen müssen in der Betriebsanleitung festgelegt werden: - Diese Informationen macht keine Angaben zur tatsächlichen Schutzdauer am Arbeitsplatz und zur Unterschreitung von Grenzwerten und reinen Chemikalien - Der Widerstand gegen Chemikalien wurde unter Laborbedingungen an Proben beurteilt. Die heutigen von der Handhabungsfähigkeit ermittelten wurden ausgenommen in der Fall, bei dem die Handschuhe 400 mm oder länger sind - in diesem Fall sind ebenfalls die Stöße geteilt) und bezieht sich ausschließlich auf die geprüften Chemikalien. Es kann anders sein, wenn die Chemikalie in einem Chemisch verarbeiteten wird. - Es wird eine Überprüfung empfohlen, ob die Handschuhe für die vorgesehene Verwendung geeignet sind, da die Bedingungen am Arbeitsplatz in Abhängigkeit von Temperatur, Arbeit und Degradation von denen der Prüfung abweichen können. - Müden Schutzhandschuhe bereits verwendet, können sie aufgrund von Veränderungen ihrer physikalischen Eigenschaften geringeren Widerstand gegen gefährliche Chemikalien bieten. Durch die Belastung mit Chemikalien verursachte Degradation Bewegungen, Faltungen, Faltung usw kann die tatsächliche Anwendungsdauer wesentlich reduziert werden. Bei aggressiven Chemikalien kann die Degradation der wichtigste Faktor sein, da bei der Auswahl von gegen Chemikalien beständigen Handschuhen zu berücksichtigen ist. - Vor der Anwendung sind die Handschuhe auf jegliche Fehler oder Mängel zu überprüfen. Bei Handschuhen, die mehrfach verwendet werden können, muss der Hersteller die relevanten Anleitungen für die Dekontamination angeben, so keine Information zur Dekontamination vorhanden, sind die Handschuhe nur für die einmalige Verwendung vorgesehen und folgende Informationen ist hinzuzufügen: „Für die einmalige Verwendung bestimmt“	gegeben	<input type="checkbox"/> P <input checked="" type="checkbox"/> F <input type="checkbox"/> NA <input type="checkbox"/> NT		



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		
	Following information shall be added in user instructions - the results of Penetration, Degradation, Permeation - the list of all the chemicals to which the protective gloves have been tested - the performance levels obtained in permeation testing	given			
	The following warnings shall be added in the user instructions: - This information does not reflect the actual duration of protection in the workplace and the differentiation between industries and pure chemical	given			
	- The chemical resistance has been assessed under laboratory conditions from samples taken from the palm only checked in cases where the glove is equal to or over 400 mm - where the cuff is tested later and relate only to the chemical tested. It can be different if the chemical is used in a mixture.	given			
	- It is recommended to check that the gloves are suitable for the intended use because the conditions at the workplace may differ from the type test depending on temperature, abrasion and degradation.	given			
	- When used, protective gloves may provide less resistance to the dangerous chemical due to changes in physical properties. Movements, snagging, rubbing, degradation caused by the chemical contact etc. may reduce the actual use time significantly. For corrosive chemicals, degradation can be the most important factor to consider in selection of chemical resistant gloves.	given			
	- Before usage, inspect the gloves for any defect or imperfections.	given			
	For reusable gloves, the manufacturer shall provide the relevant instructions for decontamination. If there is no information about decontamination, then it is intended for single use only and the following warning shall be added: "For single use only."	NA			



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Clause	Anforderungen - Prüfungen / Requirements - Tests	Measuring results - Remarks	Evaluation		
EN ISO 374-5	Schutzhandschuhe, die gegenwärtig sind nicht gegen Mikro-Organismen zu testen und den Anforderungen von 5.4 entsprechen, ist dies in der Informationsblätter anzugeben Die folgende Warnung sollte festgelegt werden: „Diese Information wird die tatsächliche Leistung an Arbeitsplätzen nicht widerspiegeln. Die Permeation wurde unter Laborbedingungen bewertet und bezieht sich nur auf die geprüften Proben.“ Falls nicht gegen Viren geprüft: „Nicht gegen Viren getestet“ Für protective gloves that are marked offering protection against Micro-organisms and complying with the requirements in 5.4 (this shall be stated in the user instructions) The following warning shall be added that this information does not reflect the actual performance in the workplace. „The permeation resistance has been assessed under laboratory conditions and relates only to the tested specimen.“ If not tested against viruses, the following warning shall be added: "Not tested against viruses"	gegeben	<input type="checkbox"/> P <input checked="" type="checkbox"/> F <input type="checkbox"/> NA <input type="checkbox"/> NT		





## INTERNATIONAL STANDARDS

EN ISO 21420, EN ISO 374-2, EN 374-5

**SATRA TECHNOLOGY**

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Customer details: SATRA reference: Your reference: Date of report: 23 March 2021 Samples received: 1 March 2021 Date(s) work carried out: 4-23 March 2021

### TECHNICAL REPORT

Subject: EN ISO 21420: 2020 size & clarity & innocuousness test, EN ISO 374-2: 2019 air leak and water leak, EN ISO 374-5: 2016 viruses on Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: X(S)-6, S(5)-7, M(7)-8, L(9)-9, XL(9)-10.

**Conditions of Issue:**  
This report may be forwarded to other parties provided that it is not charged in any way. It must not be published, for example by including it in advertisements, without the prior written permission of SATRA.  
Results given in this report refer only to the samples submitted for analysis and tested by SATRA. Comments are for guidance only.  
A satisfactory test report in no way implies that the product tested is approved by SATRA and no warranty is given as to the performance of the product tested. SATRA shall not be liable for any subsequent loss or damage incurred by the client as a result of information supplied in this report.  
The uncertainty of the results (U<sub>M</sub>) in this report is based on a standard uncertainty multiplied by a coverage factor (k=2) which provides a coverage probability of approximately 95%.

Report signed by: Gladys He  
Position: Technologist  
Department: China Testing

(Page 1 of 5)



**SATRA TECHNOLOGY**

### TECHNICAL REPORT

**WORK REQUESTED**  
Samples described as Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: X(S)-6, S(5)-7, M(7)-8, L(9)-9, XL(9)-10 were received by SATRA on 1 March 2021 for testing in accordance with EN ISO 21420: 2020, EN ISO 374-2: 2019 and EN ISO 374-5: 2016.

**SAMPLE SUBMITTED**



Samples described as Disposable Powder Free Nitrile Gloves referenced as colour: blue

**TESTING REQUESTED**  
EN ISO 21420: 2020 Clause 5.1 – Sizing and measurement of gloves  
EN ISO 21420: 2020 Clause 5.2 – Clarity  
EN ISO 374-2: 2019 Clause 7.2 – Air leak  
EN ISO 374-2: 2019 Clause 7.3 – Water leak  
EN ISO 374-5: 2016 Clause 5.3 – Protection against viruses (ISO 19904: 2004 Procedure B)  
EN ISO 21420: 2020 Clause 4.2 – Innocuousness of protective gloves

**CONCLUSION**  
The samples described as Disposable Powder Free Nitrile Gloves referenced as colour: blue, size: X(S)-6, S(5)-7, M(7)-8, L(9)-9, XL(9)-10 were found to achieve the following results:  
EN ISO 21420: 2020 Clause 5.1 – See below table  
EN ISO 21420: 2020 Clause 5.2 – Level 5  
EN ISO 374-2: 2019 Clause 7.2 – Pass  
EN ISO 374-2: 2019 Clause 7.3 – Pass  
EN ISO 374-5: 2016 Clause 5.3 – Pass  
EN ISO 21420: 2020 Clause 4.2 – Pass PAVs, pH value and DMF  
Detailed results are included on the following page(s)

Date: 23 March 2021 (Page 2 of 5)

Signature: Gladys He  
China Testing



**SATRA TECHNOLOGY**

### TECHNICAL REPORT

**Testing**  
Testing was carried out in accordance with EN ISO 21420:2020 and EN ISO 374-2: 2019  
Samples for testing were conditioned for at least 24 hours in a conditioned environment maintained at (23±2) °C and (50±5) % relative humidity.

**Requirements**  
Table 1 – Requirements for EN ISO 21420: 2020 Clause 5.2 Clarity

Performance level	1	2	3	4	5
Diameter of clarity pin (mm)	11.0	9.5	8.0	6.5	5.0

Table 2 – Requirements for EN ISO 374-2: 2019


Clause 7.2 Air leak	No leak to be detected
Clause 7.3 Water leak	No leak to be detected

**Test Results**  
Table 3 – EN ISO 21420: 2020 Test Results

Clause / Test	Requirement	Test Results	U <sub>M</sub> (See note #)	Result				
5.1 Glove length, comfort and fit	N/A	Size	Length (mm)	± 1.10 mm	N/A			
		1	2			3		
		5-6	237			234	240	
		Comfortable on fit	6-7			230	235	236
		Comfortable on fit	7-8			248	245	240
		Comfortable on fit	8-9			237	235	240
		Comfortable on fit	9-10			254	258	260
5.2 Clarity	See table 1	Size	Minimum pin diameter / mm	N/A				
		5-6	5.0					
		6-7	5.5					
		7-8	5.0					
		8-9	5.0					

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Signature: Gladys He  
China Testing



**SATRA TECHNOLOGY**

### TECHNICAL REPORT

Table 4 – EN ISO 374-2: 2019 Test Results

Clause / Test	Test Results	Unit (See note #)	Result
7.2 Air leak test	Total air pressure used	3.1 kPa	N/A
	Sample size	Leak(s)	
	5-6	No leaks detected	
	6-7	No leaks detected	
	7-8	No leaks detected	
7.3 Water leak test	Sample size	Leak(s)	N/A
	5-6	No leaks detected	
	6-7	No leaks detected	
	7-8	No leaks detected	
	8-9	No leaks detected	

**Additional Information / Notes**  
Note # – Estimated uncertainty of measurement applied at point of test (e.g. to applied force or to tolerance limit) to ensure product meets requirements of the standard

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Signature: Gladys He  
China Testing









## INTERNATIONAL STANDARDS

### EN 374-1,4 EN 16523

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Clause Anforderungen - Prüfungen / Requirements - Tests Measurement results - Remarks Evaluation

**7 Durchführung Procedure**

**7.1 Allgemeines General**

Die Handschuhe sind vorsichtig der Hülle, Schachtel oder seiner Verpackung entnommen. Identifizierungsschild, Nummer des Lots, Größe und Marke der Probe werden aufgeschrieben. Eine Stichprüfung auf Risse, Schlitze und Löcher wird durchgeführt. Sind diese vorhanden, ist anzugeben, dass die Handschuhe die Prüfung nicht bestanden haben.  
Carefully remove the glove from the wrapper, box or its packaging. Record the identity code, lot number, size and brand of samples. Visually examine for tears, rips and holes. If these are present, the gloves shall be reported as having failed.

keine Risse, Schlitze und / oder Löcher vorhanden / no tears, rips and holes are present

SP  
P  
10A  
10T

**7.2 Luft-Leck-Prüfung Air leak test**

4.1 Ein Handschuh wird in Wasser getaucht und sein Innenraum mit Luft aufgefüllt. Eine Undichtheit (Leck) wird als Ström aus Luftbläschen sichtbar, die sich an der Oberfläche des nassen Handschuhs bilden.  
A glove is immersed in water, and its interior is pressurized with air. A leak is indicated by a stream of air bubbles from the surface of the glove.

Kein Leck / keine Undichtheit / keine Luftbläschen / no leak / no leakage / no air bubbles

SP  
P  
10A  
10T

**Tab. 1**

Nennweite der Handschuhe (1) nach Angaben des Herstellers in mm Nominal glove thickness in mm as provided by the manufacturer	Luftdruck (2) in MPa Air pressure
≤ 0,3	0,2
0,3 < x ≤ 0,5	0,3
0,5 < x ≤ 1,0	0,5
> 1,0	0,6

Verstärkter Luftdruck / air pressure used: 3,5 MPa

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Clause Anforderungen - Prüfungen / Requirements - Tests Measurement results - Remarks Evaluation

**7.3 Wasser-Leck-Prüfung Water leak test**

4.2 Ein Handschuh wird mit Wasser gefüllt. Eine Undichtheit wird durch das Auftreten von Wassertröpfchen an der Außenseite des Handschuhs festgestellt.  
If a glove is filled with water, a leak is detected by the appearance of water droplets on the outside of the glove.

Kein Leck / keine Undichtheit / keine Wassertröpfchen / no leak / no leakage / no water droplets

SP  
P  
10A  
10T

**5.3 Degradation**

**Degradation**

Die Degradation (DR) ist nach EN 374-4 für jede Chemikalie, die in der Kennzeichnung angegeben und in der Benutzerinformation aufgeführt wird, zu bestimmen. Für den Handschuh, der länger als 400 mm ist, muss die zu dem geringsten Permeationskoeffizienten gehörende Degradation bestimmt angegeben werden.  
The degradation (DR) shall be determined according to EN 374-4 for each chemical claimed in the marking and reported in the user instruction. For the glove longer than 400 mm, the degradation corresponding to the lowest permeation results shall at least be reported.

**EN 374-4**

Teil 4 Bestimmung des Widerstandes gegen Degradation durch Chemikalien  
Part 4 Determination of resistance to degradation by chemicals

**4**

**Prüfung Test procedure**

Der Widerstand eines Werkstoffes für Schutzhandschuhe gegen Degradation durch eine flüssige Chemikalie wird bestimmt, indem die Veränderung der Durchdrichtheitskoeffizienten für Handschuhe nach ständigem Kontakt mit der beanspruchten Prüfchemikalie gemessen wird. Die Prüfung gilt für Handschuhe aus natürlichen oder synthetischen Polymeren. Gedruckte Handschuhe können unbrauchbare Messergebnisse liefern.  
The resistance of a protective glove material to degradation by a liquid chemical is determined by measuring the permeation resistance change of the glove material after a continuous contact of its inner surface with the challenge test chemical. The test is applicable to gloves made of natural or synthetic polymer. Latex gloves may produce unusable measurement results.

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Clause Anforderungen - Prüfungen / Requirements - Tests Measurement results - Remarks Evaluation

**5 Prüfverfahren für die Prüfung der Durchdrichtheitskoeffizienten Test methods**

**5.3.4 Darstellung der Ergebnisse: Expression of results**

Die Degradation ist an jedem der drei Handschuhespezimen gegen jede spezifische Chemikalie oder jedes Chemikalienpaar zu bestimmen.  
The degradation of the glove material is to be determined against each specific chemical or chemical mixture.

Die Degradation des Prüfmaterials durch die beanspruchte Chemikalie ist zu ermitteln.  
The degradation of the test material by the challenge chemical is to be determined.

Die Standardabweichung (SD) der Degradation der drei Handschuhe ist zu bestimmen.  
The standard deviation (SD) of the degradation of the three gloves is to be determined.

Veränderungen wie Aufplatzen, Schrumpfen, Vergrößerung, Verformung, Erweichung, Schmelzbleiben, Aufblähen, Festverändern/Ausbleichen, Dehnen sind anzugeben.  
Changes such as swelling, shrinking, softening, deformation, enlargement, softening, melting, expansion, expansion, hardening/bleaching, stretching are to be reported and described for information.

Determine the degradation for each of the three glove specimens against each specific chemical or chemical mixture.

Determine the standard deviation (SD) of the degradation for the three gloves.

Any changes such as swelling, shrinking, softening, deformation, enlargement, softening, melting, expansion, expansion, hardening/bleaching, stretching shall be noted and described for information.

P2 Chemikalie / chemical  
Reinheit / purity: 40%  
D01 -12,5  
D02 -11,9  
D03 -11,9  
DR -4,3  
SD 14,6

SP  
P  
10A  
10T

**D6 = 4%**

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**5.4 Permeation**

**5.4.1 Allgemeines General**

Für den Handschuh, der länger als 400 mm ist, und bei dem die Handschuhfläche und die Stülpe unterschiedliche Leistungsstufen erreichen, muss für jede Chemikalie die geringere Leistungsstufe in der Kennzeichnung angegeben werden. Alle Ergebnisse sollen in der Benutzerinformation angegeben sein.  
For the glove longer than 400 mm, where the palm and cuff achieve different performance levels, the lowest performance level shall be stated in the marking for each chemical. All the results shall be reported in the user instruction.  
Each combination of protective glove test chemical shall be classified according to Table 1, using the results as given in EN 16523-1:2015, 8.5.1.1 or 8.5.1.3 for the nominal breakthrough time.

**5.4.2**

Typ A: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens zwei Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind.  
Type A: The permeation performance shall be at least level 2 against a minimum of two test chemicals listed in Table 2.

**5.4.3**

Typ B: Die Permeationsleistung muss mindestens Stufe 2 gegen wenigstens drei Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind.  
Type B: The permeation performance shall be at least level 2 against a minimum of three test chemicals listed in Table 2.

**5.4.4**

Typ C: Die Permeationsleistung muss mindestens Stufe 1 gegen wenigstens zwei Prüfchemikalien entsprechen, die in Tabelle 2 gelistet sind.  
Type C: The permeation performance shall be at least level 1 against a minimum of two test chemicals listed in Table 2.

**Tab. 2**

Chemikaliencode / Chemical Code	Prüfchemikalie / Chemical	CASRN / CAS Number
A	Methanol / Methanol	67-58-0
B	Aceton / Acetone	67-63-0
C	Aceton / Acetone	75-05-0
D	Dichlormethan / Dichloromethane	75-29-0
E	Konzentriertes / Concentrated Carbon dioxide	75-13-0
F	Toluol / Toluene	108-88-3
G	Dioxan / Dioxane	108-93-2
H	Tetrahydrofuran / Tetrahydrofuran	108-98-0
I	Ethylacetat / Ethyl acetate	141-78-0
J	Acrylnitril / Acrylonitrile	141-85-2
K	Naturschleim / Natural latex	1310-75-7
L	Schwefelsäure 10 % / Sulphuric acid 10 %	7664-93-9
M	Schwefelsäure 30 % / Sulphuric acid 30 %	7664-93-9
N	Essigsäure 10 % / Acetic acid 10 %	64-19-7
O	Ammoniaklösung 20 % / Ammonia solution 20 %	1336-21-4
P	Wasserstoffperoxid 30 % / Hydrogen peroxide 30 %	1101-76-4
Q	Fluorsäure 40 % / Hydrofluoric acid 40 %	7664-38-2
R	Formaldehyd 37 % / Formaldehyde 37 %	50-00-0

**APPROVED BY**  
GGL



## MANUFACTURING ACCREDITATIONS

CE 0197

**Business Stream Products**  
Certification Department

**TÜV Rheinland**  
LGA  
Productivity Right

100 Pfeiderer-Str. Industrial Estate - Bielefeld, Germany

Address:  
Tel. +49 51 900 0200  
Fax +49 51 900 0201  
Internet: www.tuev.com

Application for: EU type-examination certificate PPE  
Certificate No.:  
Device: Protective gloves against chemicals and microorganisms according to EN ISO 374-1+A1:2018 and EN ISO 374-5:2018  
Type:  
Test requirement: (EN)Reg 426/2016  
EN ISO 374-1:2018+A1  
EN ISO 374-5:2018

Dear Madam or Sir,  
A specimen of above mentioned product has been tested and found to be technically in compliance with § 20 and § 21 of the ProdSG (in German Product Safety Law).  
The certificate is issued with the reservation that the licensee holder applies all information required in § 6 of the ProdSG related to name of the manufacturer and, if need be, its authorized representative / the importer including their respective address on the product, its packaging and/or the user's manual prior to marketing the product in the European Economic Area.  
Enclosed please find the certificate of approval No. \_\_\_\_\_  
Kind regards  
Certification body  
C. Albrecht  
Dipl.-Ing. C. Albrecht  
Test sample no. documentation available

TÜV-Rheinland  
LGA-Produkt-Service  
Telefon +49 51 900 0200  
Fax +49 51 900 0201  
Web: www.tuev.com  
E-Mail: ggg@tuev.com  
Service of Management  
TUV-RG  
Key-Market: Industries  
TUV-RG  
Dipl.-Ing. Albrecht  
Chairman of the Supervisory Board  
TUV-RG  
Key-Market: Industries  
Dipl.-Ing. Albrecht



**CERTIFICATE**  
EU Type-Examination Certificate  
Regulation 2016/425/EU  
Personal Protective Equipment

**TÜV Rheinland**

Registration No.:  
Report No.:

Holder:

Product: Protective gloves against chemicals and microorganisms according to EN ISO 374-1+A1:2018 and EN ISO 374-5:2018

Identification: disposable gloves  
Colour: blue  
Material: nitrile, wall thickness 0,55 mm  
Size: S (4,5) - XL (9)  
Performance parameter: Type C, class 4, S: 3x02 419  
- PPE Category III - obligatory monitoring module C2 -  
The EU type-examination certificate refers to the above mentioned product. This is to certify that the product complies with the essential requirements of Annex II of the regulation 2016/425/EU. This certificate does not imply assessment of the production of the product and does not prevent the use of a TÜV Rheinland mark of conformity. The holder is entitled to use this certificate in connection with the declaration of conformity in accordance with Annex IX.

valid till: 07.03.2024

Date: 08.03.2019

TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnberg  
Notified by Zentrale der Länder für Sicherheitszwecke (ZLS)  
Notified under No. 0197 to the EC Commission

CE The CE marking may be used if all relevant and effective EC Directives are complied with.



**ZERTIFIKAT**  
EU-Baumusterprüfbescheinigung  
Verordnung 2016/425/EU  
Persönliche Schutzausrüstung

**TÜV Rheinland**

Registrier Nr.:  
Bericht Nr.:

Inhaber:

Produkt: Schutzhandschuhe gegen Chemikalien und Mikroorganismen gemäß EN ISO 374-1+A1:2018 und EN ISO 374-5:2018

Identifikation: Kleinstlendschuhe  
Farbe: blau  
Material: Nitril, Wandstärke 0,55 mm  
Größe: S (4,5) - XL (9)  
Leistungsparameter: Typ C, Klasse 4, S: 3x02 419  
- PPE Kategorie III - Überwachungsspflichtig Modul C2 -  
Die EU-Baumusterbescheinigung bezieht sich auf die n.g. Produkt. Es wird bescheinigt, dass das Produkt den grundlegenden Anforderungen nach Anhang II der Verordnung 2016/425/EU entspricht. Das Zertifikat stellt kein allgemeines gültiges Urteil über die Serienfertigung des Produktes dar und berechtigt nicht zur Benutzung eines TÜV Rheinland Prüfzeichens. Der Inhaber ist berechtigt, diese Bescheinigung im Rahmen seiner EU-Konformitätserklärung gemäß Anhang IX zu verwenden.

Gültig bis: 07.03.2024

Datum: 08.03.2019

TÜV Rheinland LGA Products GmbH - Tillystraße 2 - 90431 Nürnberg  
Besetzt durch die Zentralstelle der Länder für Sicherheitszwecke (ZLS)  
Notifiziert unter No. 0197 bei der Kommission der Europäischen Gemeinschaften

CE Die CE-Kennzeichnung darf bei Einhaltung aller anwendbaren EU-Richtlinien angebracht werden.



## INTERNATIONAL STANDARDS

### EN 1186

Test Report No.:  
Report Date: 11 April 2019

**SUBJECT** Chemical Test  
**TEST LOCATION** TÜV SÜD China  
TÜV SÜD Products Testing (Shanghai) Co., Ltd.  
8-204, No. 1008 Da Hua Road, Minhang District  
Shanghai 201108, P.R. China

**CLIENT NAME**  
**CLIENT ADDRESS**

**TEST PERIOD** 01-Mar-2018-08-Mar-2019

**TEST REQUEST** In accordance with Council of Europe Res AP (2004) 4

**CONCLUSION** **PASS**  
The submitted sample was found to comply with the overall migration requirements as stated in European Regulation Res AP (2004) 4 on rubber to be used for food contact applications.

Prepared By: *Cynthia Cao*  
(Cynthia Cao)  
Report Draftsman

Authorized By: *Lei*  
(Lei)  
Authorized Signatory

**APPROVED BY**  
GGL

Notes: (1) Shows "Limit & Condition as mentioned" (2) This result is only for the items tested (3) The test method is standardized method in full unless the written approval of the laboratory (4) Through the agreement of the laboratory, the user may choose to use the test results for other applications

Client/In-house Laboratory: TÜV SÜD Products Testing (Shanghai) Co., Ltd. 8-204, No. 1008 Da Hua Road, Minhang District Shanghai 201108 P.R. China  
Phone: +86 (21) 597 675 Fax: +86 (21) 597 676 Email: test@tuv-sud.com.cn Website: www.tuv-sud.com.cn  
Regional Head Office: TÜV SÜD Certification and Testing (Shanghai) Co., Ltd. No. 20, Jinqiang Road (Shanghai) 200070, P.R. China  
TUV

Test Report No.:  
Report Date: 11 April 2019

**RECEIPT DATE / TEST DATE**  
01-Mar-2019 / 01-Mar-2019

**THE FOLLOWING SAMPLES WERE SUBMITTED BY/ ON BEHALF OF THE CLIENTS AS**

Sample Name: Powder free nitrile glove, blue  
Sample Specification: Medium  
Batch/Article: Manufacture

SAMPLE NO.	DESCRIPTION	PHOTOGRAPH
	Blue glove	

**TEST METHOD(S)**

1. For material: Rubber  
- Overall migration test for compliance with European Regulation Res AP (2004) 4 on rubber to be used for food contact applications.  
- As specified in REGULATION (EU) No 1005/11 and its amendments, with reference to EN 1186, Part 2 (Test methods for overall migration into aqueous food simulants) / EN 1186, Part 3 (Test methods for overall migration into aqueous food simulants by total ion chromatography) / EN 1186, Part 14 (substitute test)

**TEST RESULT(S)**

1. Overall Migration Test - with reference to EN 1186: Part 2, Part 3 & Part 14

Simulated Food	Test Condition	Result (mg/kg)	Maximum Permissible Limit (mg/kg)
10% Ethanol	75°C for 2 hours	<= 0.0	60
2% Acetic acid	75°C for 2 hours	<= 0.0	60
20% Ethanol	80°C for 2 hours	<= 0.0	60
Isopropyl	85°C for 0.5 hour	<= 0.0	60

Note: 1. mg/kg denotes milligram per kilogram foodstuff.  
2. Specification is quoted from European Regulation Res AP (2004) 4 on rubber to be used for food contact applications.  
3. \* denotes less than

Note: This report is for internal use only by the client.

**END OF THE TEST REPORT**

Client/In-house Laboratory: TÜV SÜD Products Testing (Shanghai) Co., Ltd. 8-204, No. 1008 Da Hua Road, Minhang District Shanghai 201108 P.R. China  
Phone: +86 (21) 597 675 Fax: +86 (21) 597 676 Email: test@tuv-sud.com.cn Website: www.tuv-sud.com.cn  
Regional Head Office: TÜV SÜD Certification and Testing (Shanghai) Co., Ltd. No. 20, Jinqiang Road (Shanghai) 200070, P.R. China  
TUV

**APPROVED BY**  
GGL

## REGULATION COMPLIANCE

### FDA 510K

The screenshot shows the FDA's 510(k) Premarket Notification database entry for 'Polymer Patient Examination Glove'. The page includes a search bar, navigation tabs, and a detailed table of product and regulatory information.

New Search		Back To Search Results
Device Classification Name	Polymer Patient Examination Glove	
510(k) Number		
Device Name	Powder Free Nitrile Patient Examination Glove, Blue Colored, Non Sterile, Tested For Use With Chemotherapy Drugs	
Applicant		
Applicant Contact Correspondent		
Correspondent Contact		
Regulation Number		
Classification Product Code	L26	
Subsequent Product Code	L26	
Date Received	06/23/2017	
Decision Date	11/15/2017	
Decision	Substantially Equivalent (SESE)	
Regulation Medical Specialty	General Hospital	
510k Reviewer Panel	General Hospital	
Summary	Summary	
Type	Traditional	
Reviewed By Third Party	No	
Combination Product	No	

Page Last Updated: 06/28/2021  
 Note: If you need help accessing information in different file formats, see Instructions for Downloading Viewers and Players.  
 Language Assistance Available: Español | 繁體中文 | Tiếng Việt | বাংলা | Tagalog | ਪੰਜਾਬੀ | العربية | Kreyòl Ayisyen | Français | Polski | Português | हिन्दी | Deutsch | 日本語 | العربية | English





## DECLARATION OF CONFORMITY

### Medical

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### Declaration of Conformity

**Manufacturer:**  
**Address:**

**Product:** Disposable Nitrile Examination Gloves  
**Designation:** X-Small, Small, Medium, Large, X-Large, XX-Large

We herewith declare that the above-mentioned devices comply with the European Medical Device Regulation (EU) MDR 2017/745 and PPE Regulation (EU) 2016/425. The EU declaration of conformity is issued under the sole responsibility of the manufacturer:

By formulating the products, the chemical substances selected was nitriles, and compliance to REACH, RoHS, Halogen-Free, SVHC (RI).

We strict following the standard of U.S. and EU, no DEHP, BBP, DBP, and DEHP is using in any vinyl products.

**STANDARDS**  
Standards Harmonized Standards applicable to this product are:  
EN455-1, EN455-2, EN455-3, EN455-4,  
EN374-1, EN374-2, EN374-3, EN374-5

**Signature:** 

**Date:** March 02, 2021



### Medical

### EU Declaration of Conformity

**Manufacturer:**  
**Address:**  
**SRN:**  
**European Representative:** Lotus NL B.V.  
koningin Julianaplein10, Te Verd, 2585AA The Hague, Netherlands  
**SRN:**  
**Product:** Disposable Medical nitrile exam glove  
X-Small, Small, Medium, Large, X-Large

**GMDN Code:**  
**UMDN Code:**  
**Basic UDI:**

**Classification (MDR, Annex VIII):** Class I, Rule 1.  
**Conformity Assessment Route:** EU DECLARATION OF CONFORMITY following the Annex II + Annex III + Article 19 of MDR (EU) 2017/745.

We herewith declare that the above mentioned de products meet the transposition into national law, the provisions of the following EU Regulation and Standards. All supporting documentations are retained under the premises of the manufacturer:  
is exclusively responsible for the declaration of conformity.

**General applicable regulations, directives:**  
Regulation (EU) 2017/745 of the European Parliament and of the Council of 5 April 2017 on medical devices, amending Directive 2001/83/EC, Regulation (EC) No 178/2002 and Regulation (EC) No 1223/2009 and repealing Council Directives 90/385/EEC and 93/42/EEC.  
Applied standards, common specification, guidance:  
EN 455-1:2020, EN 455-2:2015, EN 455-3:2015, EN 455-4:2009

**Signature:** \_\_\_\_\_  
**Date:** July 05, 2021



### Chemical

### EU Declaration of Conformity - PPE

**The manufacturer**

**Representative (EU, Switzerland):** CURADEN AG, Amlehnstrasse 22, 6010 Kriens, Switzerland

**Declares under his sole responsibility, that the PPE reference** : described hereafter:

**Protective nitrile Glove**  
**PPE to be used against Category III risks**

EN ISO 374-1:2016-Type C



EN ISO 374-5:2016



is in conformity with the provisions of Regulation (EU)2016425 and with the European harmonized standards EN ISO 374-1+A1:2018, EN ISO 374-5:2016\*, EN ISO 21420:2020\* (\*see SATRA test report) and is identical to the PPE which is subject to the EU-Type examination, under certificate number 0197, issued by the Notified Body:  
TUV Rheinland LGA Products GmbH  
Tillystrabe 2  
90431 Nürnberg  
Germany

and is subject to the procedure set out in Annex VII (Module C2) of the Regulation under the supervision of the Notified body:  
TUV Rheinland LGA Products GmbH  
Tillystrabe 2  
90431 Nürnberg  
Germany

**Signature:** \_\_\_\_\_  
**Date:** August 18, 2021



PACKAGING



# VELVET GRIP

Disposable NITRILE GLOVES



**meditec**  
GERMANY  
DENTAL CAD/CAM



[www.meditec-germany.de](http://www.meditec-germany.de)  
[www.cerec4smile.de](http://www.cerec4smile.de)  
[www.cad-cam-dental.de](http://www.cad-cam-dental.de)

Für weitere Infos kontaktieren  
Sie uns gern unter

Meditec Germany GmbH  
Hans-Böckler-Str. 43-45  
30851 Langenhagen  
Tel: 0511 165 908 0  
[cadcam@meditec-germany.de](mailto:cadcam@meditec-germany.de)

